

2108 MONTAG MFG. 2019-2023

Serial Numbers: 2019: 21391 2020: 21475 - 21659 2021: 21664 - 21997 2022: 22023 - 22505 2023: 22513 - 22758

PARTS MANUAL



P003233 - Document - 2108 Montag Mfg. 2019-2023 Parts Manual – Rev B-01 – 9/16/2024

Color coded parts are denoted in this catalog by "___" following the p/n. When ordering replacement parts, color coded parts need to be ordered w/ their corresponding color suffix. The following is a list of color codes:

AA = Black Paint ZZ = Gray Poly ZY = Yellow Poly ZX = White Poly

For example, when ordering a M001018_ _ in black, you would order M001018AA at time of ordering. Failure to add the color code may result in getting an unpainted part, rather than a painted one.

Major changes for the 2019 model year include:

• Released for Prototype.

Major changes for the 2020 model year include:

• Released for Production.

Major changes for the 2021 model year include:

• Added 2 & 3 Section Options.

Major changes for the 2022 model year include:

- Added High-Speed Fan Option.
- Added 4 Section Option

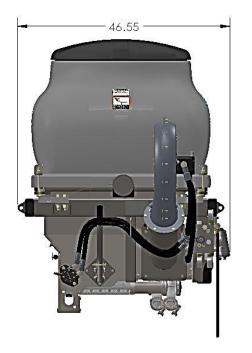
Major changes for the 2023 model year include:

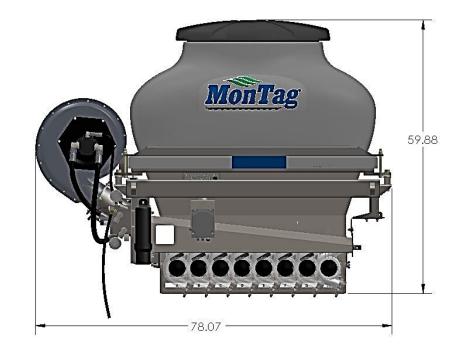
• No Major Changes

List Of Operations Manuals For Gen 2			
P003162	Document - Montag Mfg. Gen 2 Operators Manual		
P003071	Document - Montag DRC Operation Manual		
P002957	Document - Montag Dry Rate Controller Quick Reference Guide		
(Check <u>www.montagmfg.com/support/</u> For Latest Versions)			



30 CU. FT. O/A DIMENSIONS





50 CU. FT. O/A DIMENSIONS

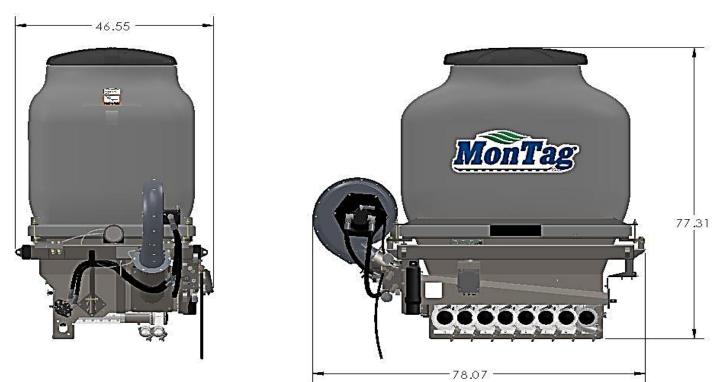




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2208 - 2019

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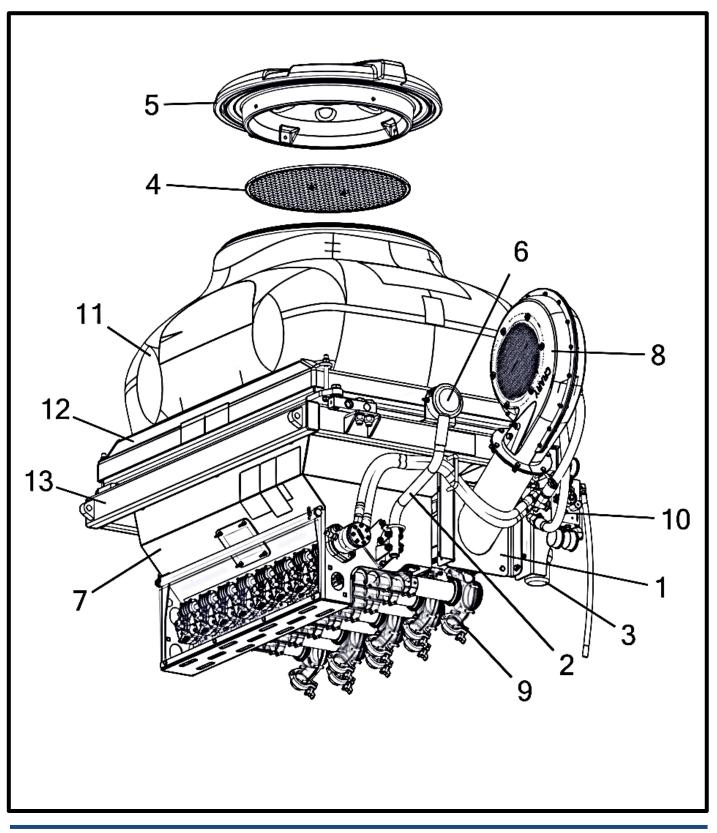


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2108 Overview



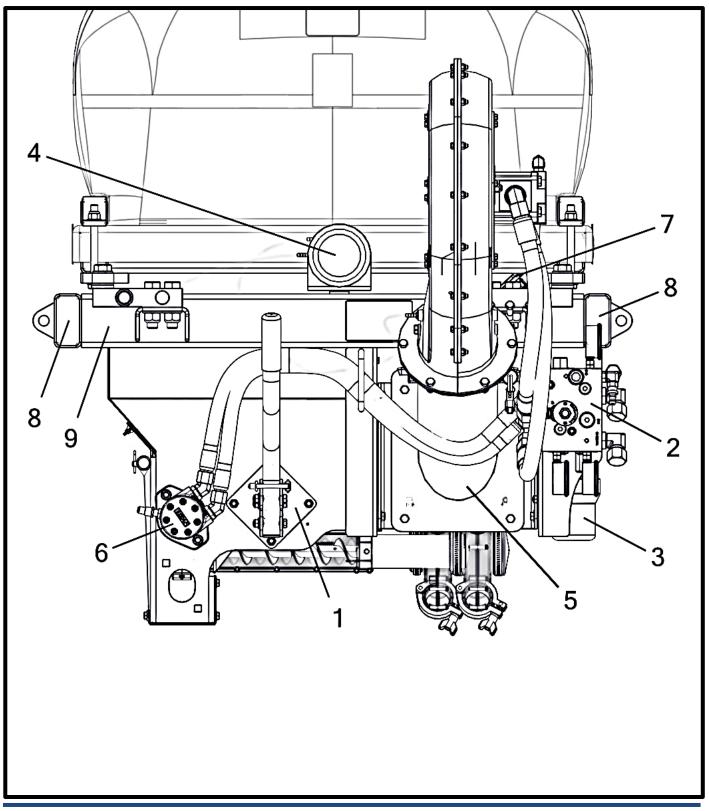


2108 Overview

Item No.	Qty	Part Number	Description
1	1	A002255	Plenum - Sub-Assembly Phantom Gen 2 8 Row (No Tray) (2018+)
2	1	A002259	Mount - Manual Slidegate Control Lever Assembly
3	1	A002272	Holder - Instruction Manual Sub-Assembly w/Mount Bolts
4	1	A002275	Screen - Gen 2 8 Row (3/4" C/C) (2018+)
5	1	A002276	Lid - Complete 2208 Poly Tank
6	1	A002474	Gauge - Dwyer Air (No Logo) w/Mag. Mount
7	1	A002494	Meter - Gen 2 8 Row Assembly (2108)
8	1	A002495	Fan / Transition - Assembly 6" x 35° Up (2108 Single)
9	1	K002349	Kit - Gen 2 2108 8 Row 1 Bin
10	1	P000352	Manifold - Hydraulic Single Product Control (VA1836-10)
11	1	P002902	Tank - 2208 30 Cu.Ft. Poly
		P002912	Tank - 2208 50 Cu. Ft. Poly (Not Shown)
12	2	W002593	Bracket - Poly Tank Clamp Gen 2 8 Row
13	1	W002705	Cradle - Gen 2 2108



Fan End Accessories



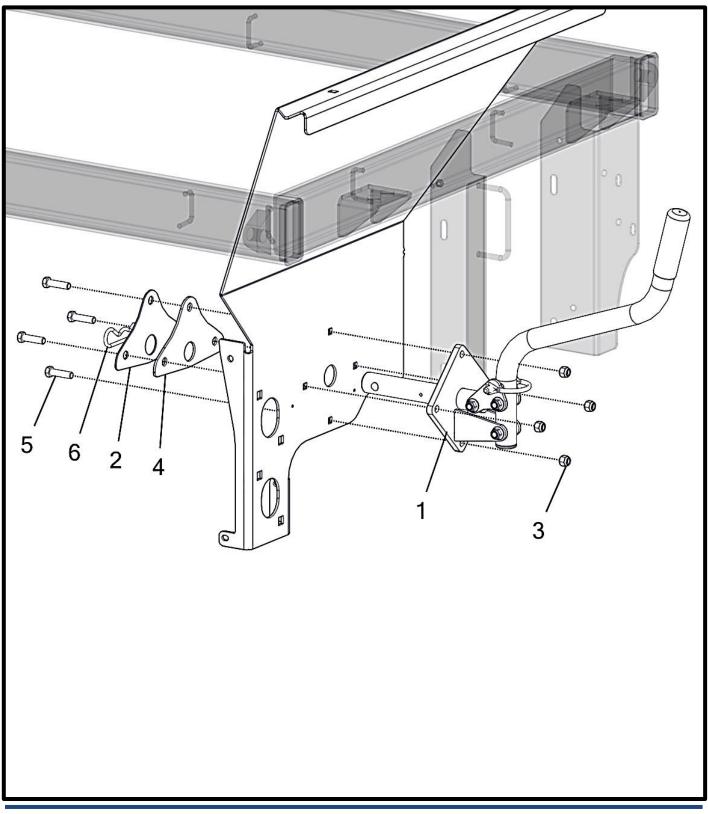


Fan End Accessories

ltem No.	Qty	Part Number	Description
1	1	A002259	Mount - Manual Slidegate Control Lever Assembly (Fan or Non-Fan Side)
2	1	A002270	Manifold - Hydraulic Single Product Control (w/Hardware)
3	1	A002272	Holder - Instruction Manual Sub-Assembly w/Mount Bolts
4	1	A002474	Gauge - Dwyer Air (No Logo) w/Mag. Mount (location optional)
5	1	A002495	Fan / Transition - Assembly 6" x 35° Up (2108 Single)
6	1	P000828	Motor - Hyd. 4.5 CU/IN Char-Lynn w/ Speed Sensor (101-3525-009)
7	1	P002732	Block - DT 6 Pin, 7 Port Junction
8	4	P002885	Cap - 2" x 4" Plastic (6-11 Ga)
9	1	W002705	Cradle - Gen 2 2108



Manual Slide Gate Cylinder Mounting





Manual Slide Gate Cylinder Mounting

ltem No.	Qty	Part Number	Description
1	1	A002259	Mount - Manual Slidegate Control Lever Assembly
2	1	M002403	Plate - Slide Gate Cylinder Gasket Seal Backing
3	4	P000105	Nut - 3/8-16 Hex Nylon Lock (F594 316 S/S FB)
4	1	P002148	Gasket - Slide Gate Cylinder Tank Seal
5	4	P002430	Bolt - 3/8-16 x 1.5 x 1 Hex (F593 304 S/S FB)
6	1	P002861	Pin - Hairpin Clip 1" x 11/64" x 3-1/2" (18-8 S/S FB)

(*) Included In K002054 - Kit - Slidegate Cylinder Mount Hardware (Outside)

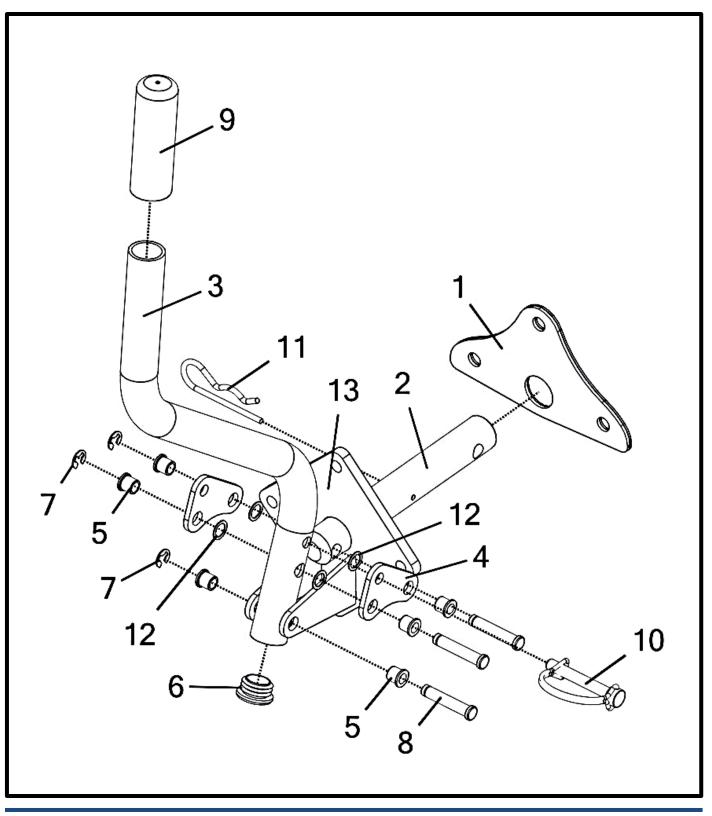
(†) Included In K002263 - Kit - Inside Manual Slidegate Control Mount Hardware

Manual Slidegate Control Lever can be attached from either end of the Meter Trough





Slide Gate Cylinder Extension Assembly



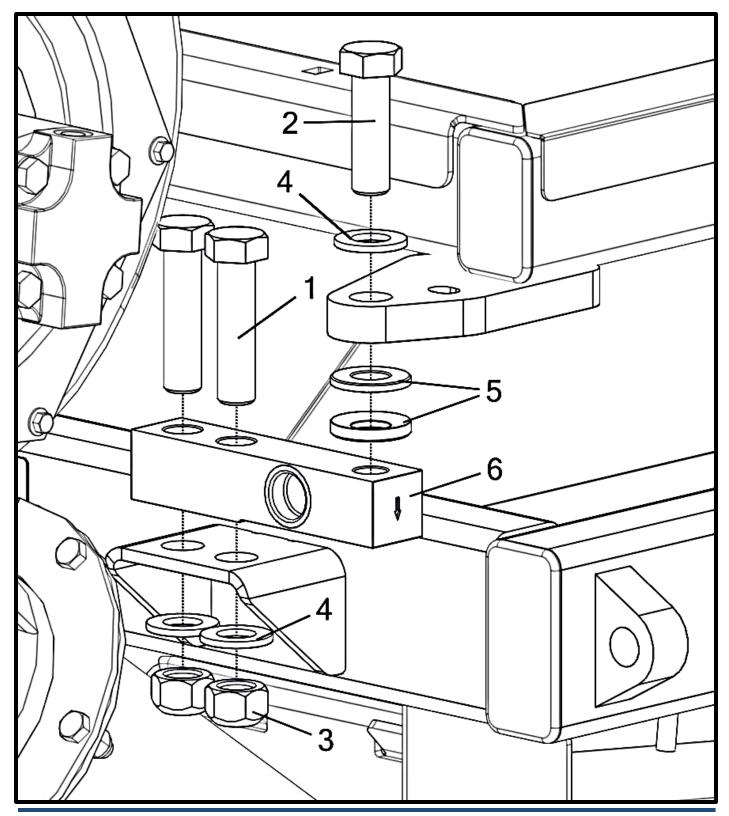


Slide Gate Cylinder Extension Assembly

ltem No.	Qty	Part Number	Description
		A002259	Mount - Manual Slidegate Control Lever Assembly
1	1	A002258	Seal - Slidegate Cylinder Tank Gasket
2	1	M003227	Rod - Manual Slidegate Control
3	1	M003229	Tube - Manual Slidegate Control Lever Handle
4	2	M003230	Plate - Manual Slidegate Control Linkage
5	6	P000393	Bushing - 3/8" x 1/2" x 1/2 Plastic Flange
6	1	P000458	Cap - 1-1/4" x 10-14 GA Round Plastic Tube
7	3	P002215	Retainer - 3/8" E-Clip
8	3	P002216	Pin - Grooved Clevis 3/8" X 2" X 1 13/16" (18-8 S/S)
9	1	P002857	Cap - 1-1/4" x 4" Round Tube Vinyl Grip
10	1	P002859	Pin - 3/8" x 2-1/8" Round Wire Lock
11	1	P002861	Pin - Hairpin Clip 1" x 11/64" x 3-1/2" (18-8 S/S FB)
12	4	P002863	Washer - 7/16" Flat (0.688" OD) (Nylon 6/6 FB)
13	1	W002577	Bracket - Manual Slidegate Control Lever Mount



Load Cell Area



9/16/2024 - REV. B-01 SN#: 21391 - 22758



Load Cell Area

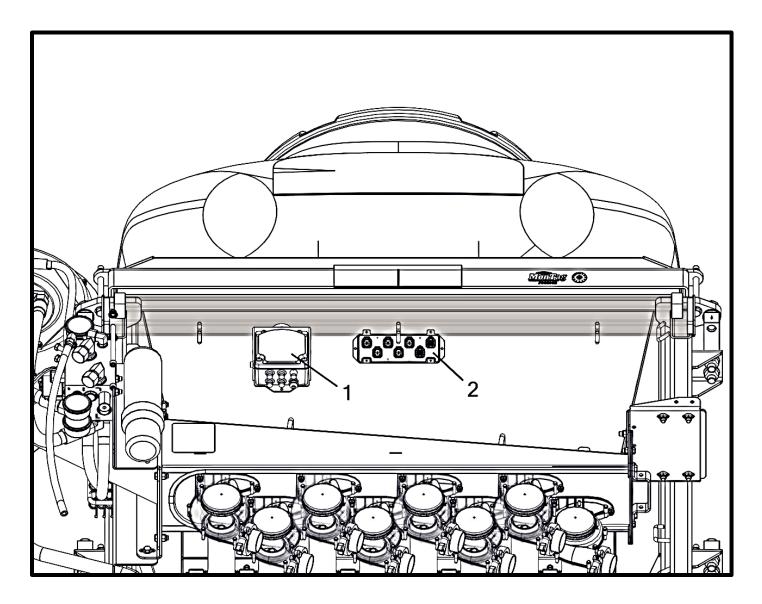
ltem No.	Qty	Part Number	Description
1	16	P000047	Bolt - 3/4-10 x 3 x 1.75 Hex (GR 5 M/S FA) *
2	8	P000055	Bolt - 3/4-16 x 2.5 x 1.75 Hex (GR 5 M/S FA) *
3	16	P000061	Nut - 3/4-10 Hex Metal Lock (GR 5 M/S FA) *
4	24	P000766	Washer - 3/4" SAE Flat (1.469" OD) (GR 5 M/S FA) *
5	8	P002146	Washer - 3/4" Spherical Self Aligning *
6	8	P002739	Scale - Load Cell (10K) w/DT 6 Pin (14') †

(*) Included in K002346 - Kit - Load Cell (10K) (Scale-Tec) Hardware 2108

(†) Included in K002153 - Kit - Base DT 6 Pin Load Cell



Junction Block - Manual Holder Side

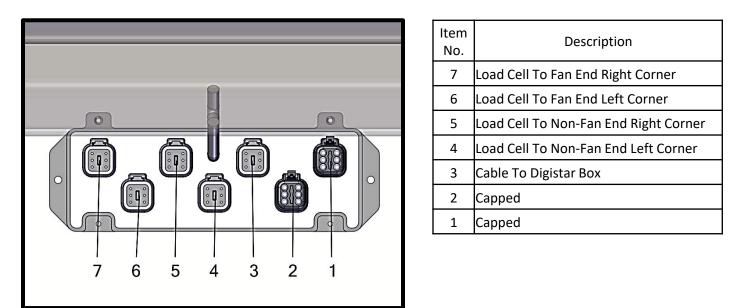


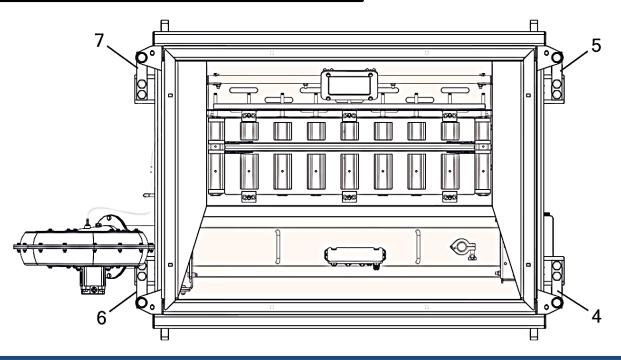


Junction Block

ltem No.	Qty	Part Number	Description
1	1	A002599	ECU - ISO Scale Mag. Mount (1 Product)
2	1	P002732	Block - DT 6 Pin, 7 Port Junction *

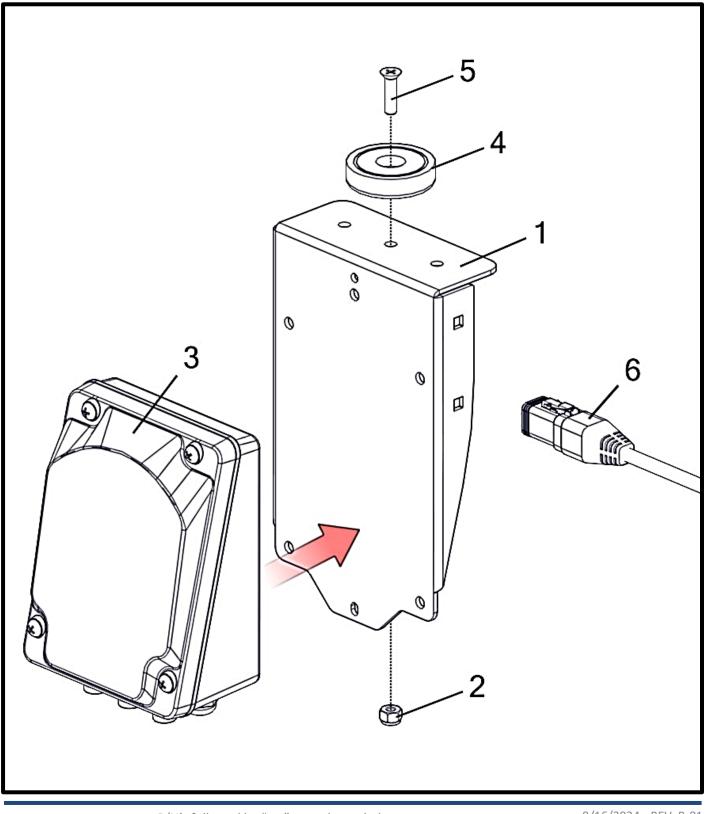
(*) Included in K002153 - Kit - Base DT 6 Pin Load Cell







ECU - Single Product ISO Scale

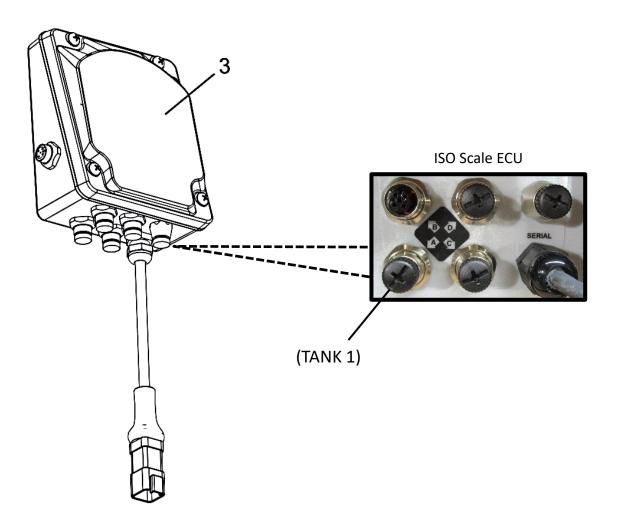


P/N's followed by "__" are color coded parts. Color codes: AA = Black Paint, ZZ = Gray, ZY = Yellow, ZX = White See inside front cover for details.



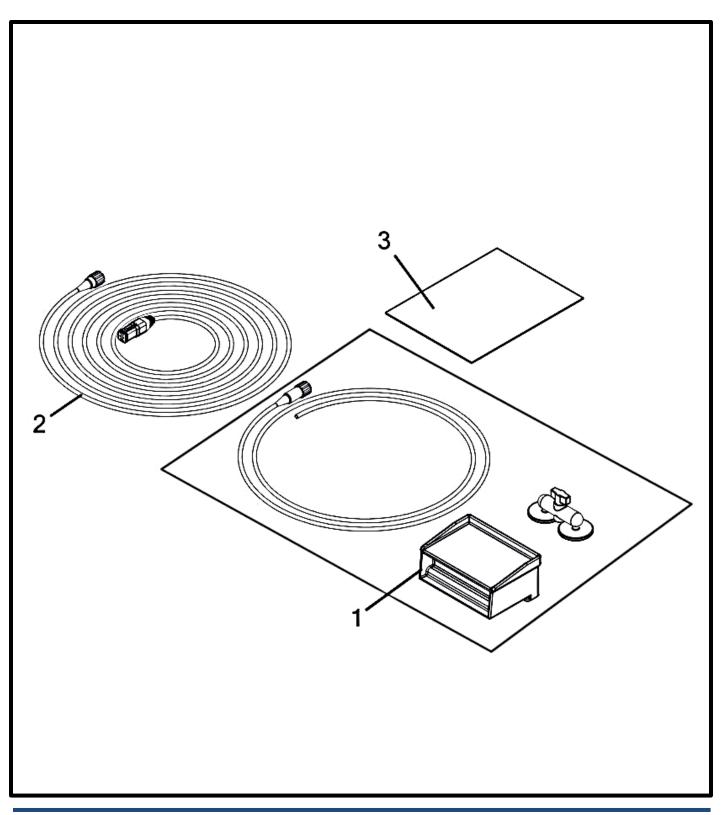
ECU - Single Product ISO Scale

Item No.	Qty	Part Number	Description
		A002559	ECU - Single Product ISO Scale Mag. Mount
1	1	M003359	Mount - J-Box / ISO Scale ECU Mag.
2	1	P000103	Nut - 1/4-20 Hex Nylon Lock (F594 316 S/S FB)
3	1	P002279	Node - Scale Link 2 140 Digi-Star ISO (Stick-On Backing)
4	1	P002467	Magnet - 2" X 200 Lbs (Cup 51)
5	1	P002469	Screw - 1/4-20 x 1 Machine Flat Head Phillips (18-8 S/S FB)
6	1	P002741	Harness - DT06 to M12 ISO Scale (8')





GT 400 Scale Kit Add-on





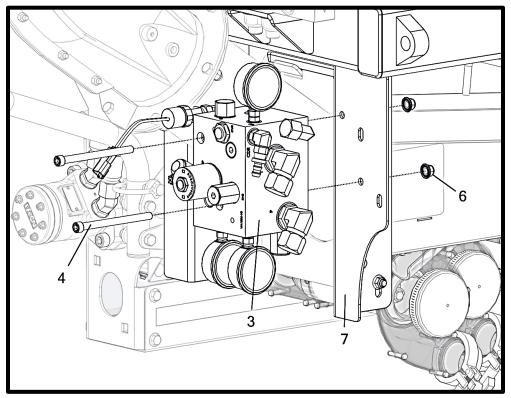


GT 400 Scale Kit Add-on

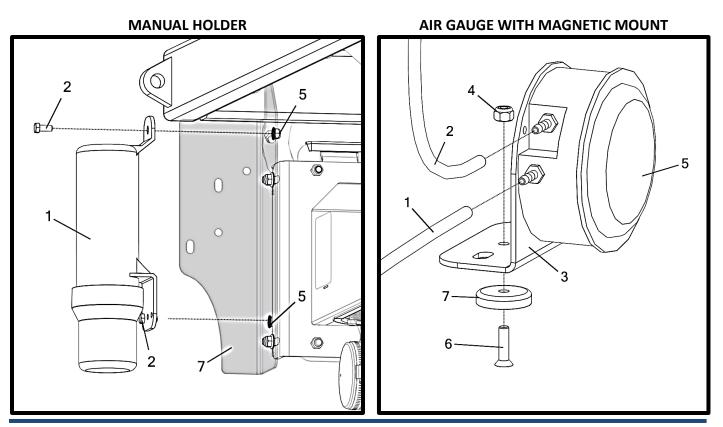
ltem No.	Qty	Part Number	Description
		K002164	Scale Kit - GT 400 DT 6 Pin Add-On
1	1	K002161	Kit - GT 400 Display Components
2	1	P002745	Harness - DT 6 Pin To GT 400 4 Pin Molex (45')
3	1	P002894	Document - J-Block Mounting Instructions



Hydraulic Manifold Attach, Manual Holder, and Air Gauge



HYDRAULIC MANIFOLD ATTACH



P/N's followed by "__" are color coded parts. Color codes: AA = Black Paint, ZZ = Gray, ZY = Yellow, ZX = White See inside front cover for details. 9/16/2024 - REV. B-01 SN#: 21391 - 22758



Hydraulic manifold attach and manual holder

ltem No.	Qty	Part Number	Description
		A002270	Manifold - Hydraulic Single Product Control (w/Hardware)
		A002272	Holder - Instruction Manual Sub-Assembly w/Mount Bolts
1	1	P000317	Holder - Instruction Manual
2	2	P000318	Bolt - 5/16-18 x 0.75 x 0.75 Hex (GR 5 M/S FA) †
3	1	P000352	Manifold - Hydraulic Single Product Control (VA1836-10)
4	2	P000619	Bolt - 3/8-16 x 5 x 1 Socket Head (18-8 S/S FB) *
5	2	P002217	Nut - 5/16-18 Flange Nylon Lock (GR 5 M/S FA) †
6	2	P002225	Nut - 3/8-16 Flange Nylon Lock (18-8 S/S FB) *
7	1	W002705	Cradle - Gen 2 2108

(*) Included in K002090 - Kit - Hydraulic Manifold Mount Hardware

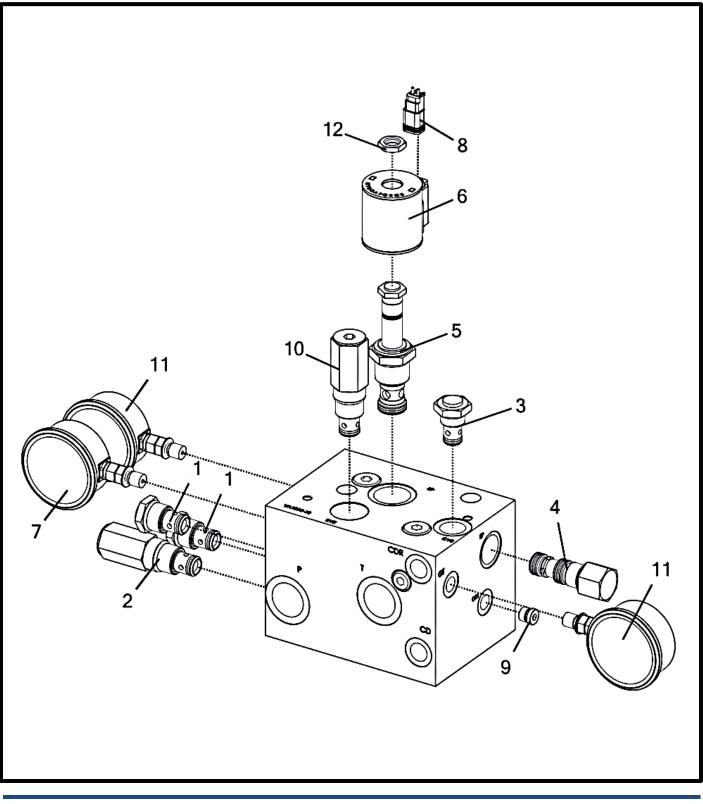
(†) Included in Kit - Instruction Manual Holder Mount Hardware

Air gauge with magnetic mount

ltem No.	Qty	Part Number	Description
		A002474	Gauge - Dwyer Air (No Logo) w/Mag. Mount
1	1	M001044	Hose - Air Gauge Breather Tube
2	1	M003044	Hose - Air Pressure Gauge (60")
3	1	M003358	Bracket - Dwyer Air Gauge Mag. Mount
4	1	P000103	Nut - 1/4-20 Hex Nylon Lock (F594 316 S/S FB)
5	1	P000812	Gauge - Dwyer Air 0-30" WC (No Logo)
6	1	P002469	Screw - 1/4-20 x 1 Machine Flat Head Phillips (18-8 S/S FB)
7	1	P003042	Magnet - 1.42" X 100 Lbs (Cup 36)



Manifold - Hydraulic Control (REV B) (P000352)



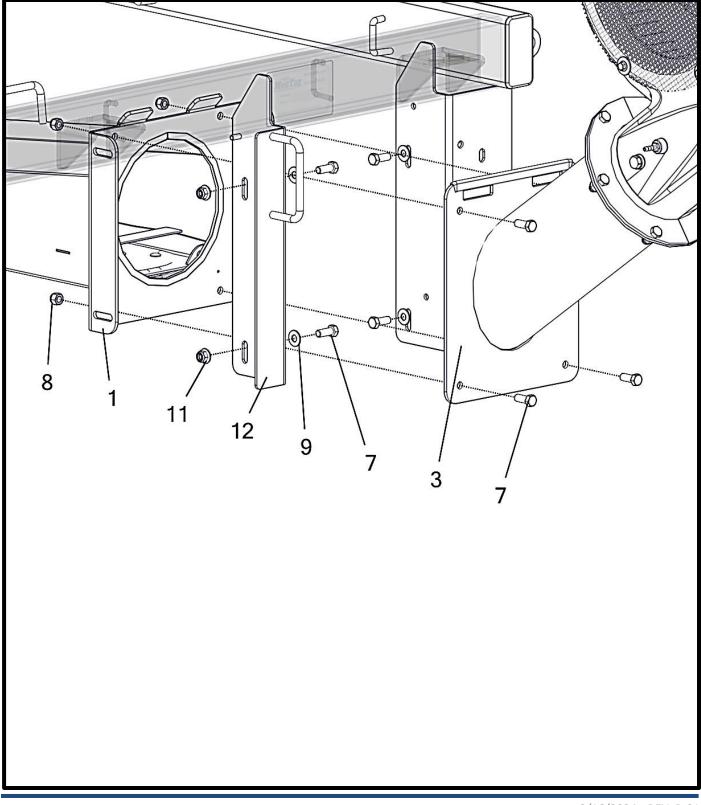


Manifold - Hydraulic Control (REV B) (P000352)

Item No.	Qty	Part Number	Description
1	2	P000355	Valve - Hyd #10 Size Check, 20 GPM, 10 PSI (565845)
		P002568	Kit - 565803 Replacement Seal
2	1	P000356	Valve - Hyd #10 Size Relief Differential, Poppet, 20 GPM, 3000 PSI (889553)
		P002568	Kit - 565803 Replacement Seal
3	1	P000358	Valve - Hyd #8 Size Check, 8 GPM, 25PSI (02-171258)
		P002569	Kit - 02-165875 Replacement Seal
4	1	P000359	Valve - Hyd #10 Size EP Logic Element, 20 GPM, 80 PSI (EPFR50-S35-0-N-80)
		P002570	Kit - SK10-3N-MM Replacement Seal
5	1	1 0000200	Valve - Hyd #12 Size Proportional Control, 2-Way, NC, Poppet (PWM)
5		P000360	(SP12-20-0-N-00)
		P002571	Kit - SK12-2N-T Replacement Seal
6	1	P000361	E-Coil - #10, 12 VDC, Deutsch DT04-2P (4303712)
7	1	P000362	Gauge - Hyd 3000 PSI #4 O-Ring (7/16"-20)
		P002581	O-Ring - #4 Buna (4000-04)
8	1	P000363	Harness - 2 Pin Deutsch w/ 9" Leads (DT06-2S)
9	1	P000787	Plug - Hyd #04 O-Ring 6408-HHP-04
		P002581	O-Ring - #4 Buna (4000-04)
10	1	P000947	Valve - Hyd 10 Size Relief Differential Poppet 20 GPM, 750 PSI RV3-10-1-0- 9/7.5
		P002568	Kit - 565803 Replacement Seal
11	2	P002308	Gauge - Hyd 1500 PSI #4 O-Ring (7/16"-20)
	<u> </u>	P002411 P002581	O-Ring - #4 Buna (4000-04)
12	1	P002581	Nut - Coil 7004400
	L T	F00231/	



Fan And Plenum Area





Fan And Plenum Area

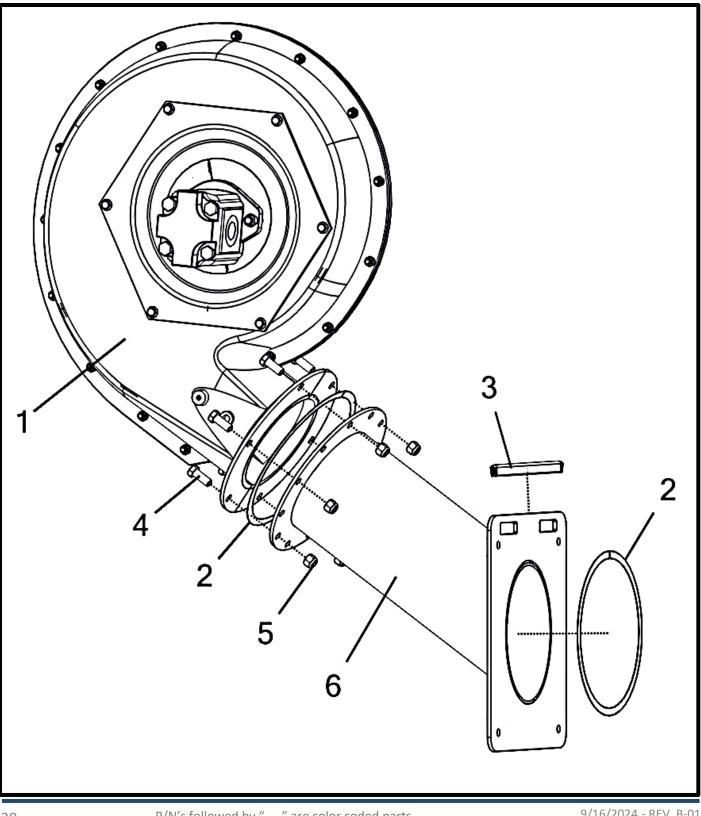
ltem No.	Qty	Part Number	Description
1	1	A002255	Plenum - Sub-Assembly Phantom Gen 2 8 Row (No Tray) (2018+)
2	1	A002256	Plenum - Sub-Assembly Tray Gen 2 8 Row (2018+) (Opposite Fan Side)
3	1	A002495	Fan / Transition - Assembly 6" x 35° Up (2108 Single)
4	1	M002112	Bracket - Rear Plenum Mount Gen 2
5	1	M003068	Trim - Plenum Rear Mount Bracket
6	4	P000039	Bolt - 3/8-16 x 1 x 1 Hex (GR 5 M/S FA)
7	10	P000097	Bolt - 3/8-16 x 1 x 1 Hex (F593 304 S/S FB) * †
8	4	P000105	Nut - 3/8-16 Hex Nylon Lock (F594 316 S/S FB) +
9	4	P000111	Washer - 3/8" Flat (0.875" OD) (18-8 S/S FB) *
10	4	P002205	Nut - 3/8-16 Flange Nylon Lock (GR 5 M/S FA) *
11	6	P002225	Nut - 3/8-16 Flange Nylon Lock (18-8 S/S FB) *
12	1	W002705	Cradle - Gen 2 2108

(*) Included in K002221 - Kit - Plenum Mount Hardware Gen 2

(†) Included in K002057 - Kit - Fan Mount Hardware Gen 2



Fan / Transition Assembly





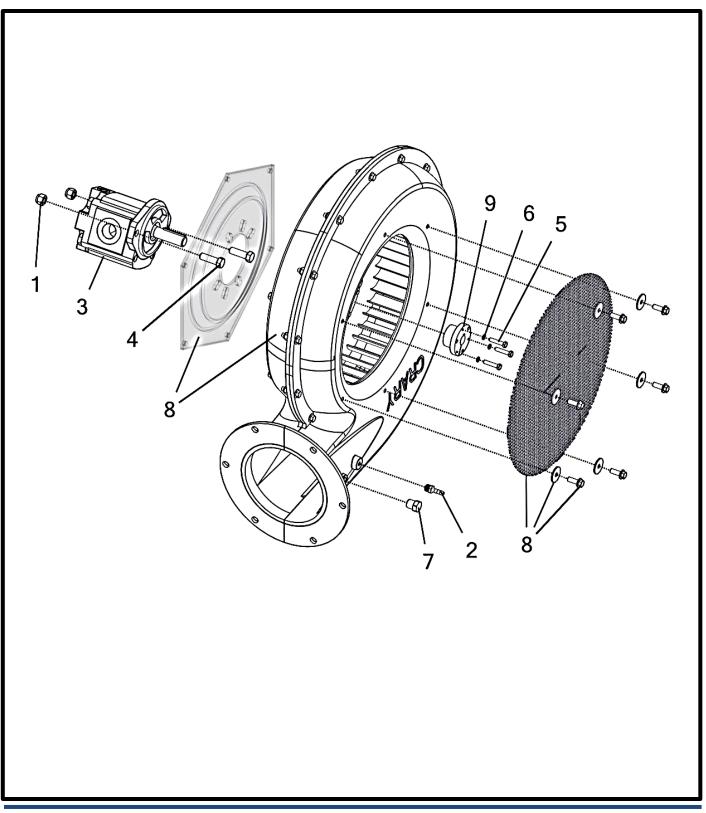
Fan / Transition Assembly

ltem No.	Qty	Part Number	Description
		A002495	Fan / Transition - Assembly 6" x 35° Up (2108 Single)
1	1	A002266	Fan - Crary 6" Flange Mount CCW w/Motor (2208)
2	2	M002878	Gasket - 6" Fan Transition Seal (P000241 - ¼")
3	1	M003086	Trim - Plenum Transition Plate Edge (9")
4	6	P000039	Bolt - 3/8-16 x 1 x 1 Hex (GR 5 M/S FA) *
5	6	P000057	Nut - 3/8-16 Hex Nylon Lock (GR 5 M/S FA) *
6	1	W002464	Transition - 6" Diameter Fan/Plenum 35° Gen 2

(*) Included in K002093 - Kit - Fan / Transition



Fan Assembly





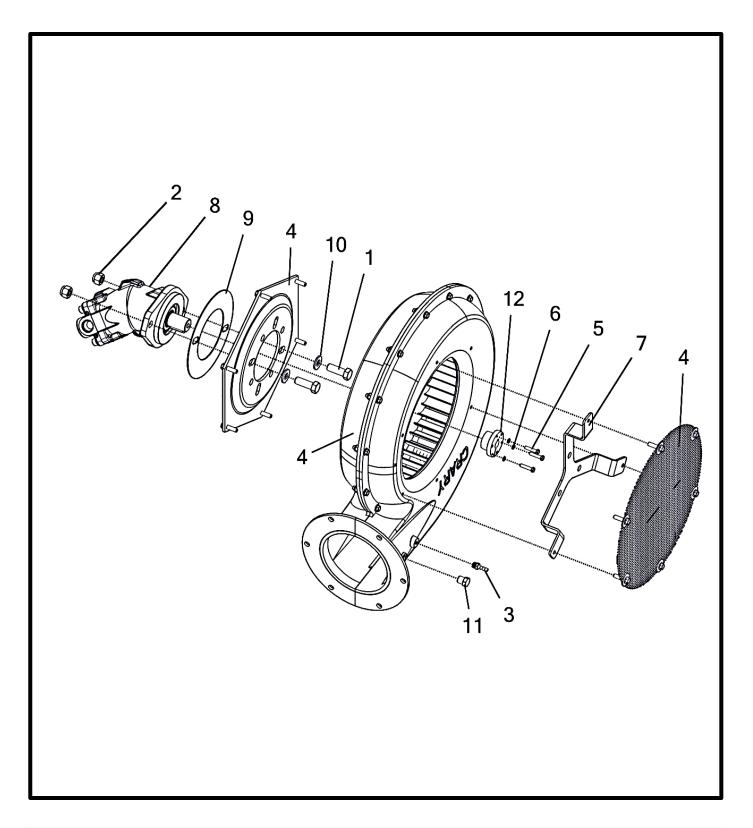
Fan Assembly

ltem No.	Qty	Part Number	Description
		A002266	Fan - Crary 6" Flange Mount CCW w/Motor (2208)
1	2	P000105	Nut - 3/8-16 Hex Nylon Lock (F594 316 S/S FB)
2	1	P000125	Fitting - Air - 3/16" Hose Barb x 1/8 NPT
3	1	P000306	Motor - Parker 8 &12 Row Fan (313) 334-9219-313
4	2	P000416	Bolt - 3/8-16 x 1.25 x 1 Hex (F593 304 S/S FB)
5	3	P002699	Screw - #10-24 x 1 Machine Hex Head (GR 5 M/S FG)
6	3	P002700	Washer - #10 Split Lock (0.334" OD) (GR 5 M/S FG)
7	1	P002898	Fitting - 1/4-18 NPT Nylon Plastic Plug
8	1	P002906	Fan - Crary 6" Flange Mount CCW (SAE A) (52075)
9	1	P002909	Bushing - QD Taper Lock JA x .625" Bore x .1875" Keyway (Purchased)

(*) Included in K002140 - Kit - Fan Hub Hardware (QD Bushing) (JA)



Fan Assembly w/High Speed Motor





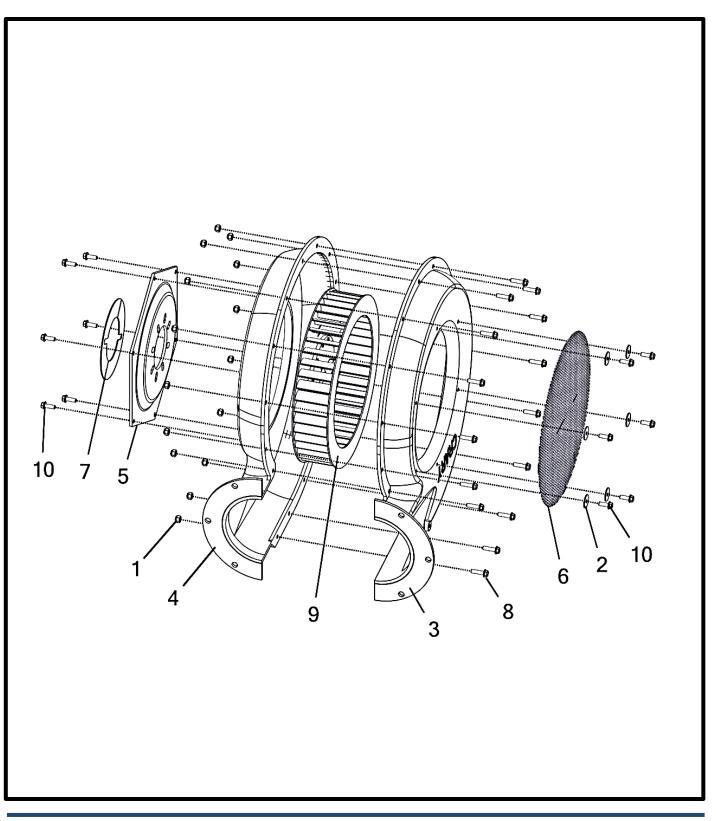
Fan Assembly w/High Speed Motor

ltem No.	Qty	Part Number	Description
		A002598	Fan - Crary 6" Flange Mount CCW w/ High Speed Motor (2X08)
1	2	P000041	Bolt - 1/2-13 x 1.5 x 1.25 Hex (GR 5 M/S FA)
2	2	P000058	Nut - 1/2-13 Hex Nylon Lock (GR 5 M/S FA)
3	1	P000125	Fitting - Air - 3/16" Hose Barb x 1/8 NPT
4	1	P002494	Fan - Crary 6" Flange Mount CCW (50145)
5	3	P002699	Screw - #10-24 x 1 Machine Hex Head (GR 5 M/S FG) *
6	3	P002700	Washer - #10 Split Lock (0.334" OD) (GR 5 M/S FG) *
7	1	P002733	Bracket - 6" Crary Fan Speed Sensor Mount
8	1	P002755	Motor - Hyd. Piston Bent Axis 12 C/C, SAE B (51722-00)
9	1	P002758	Plate - Fan Motor Seal (2B) Crary 6" (23907)
10	2	P002889	Washer - 1/2" SAE Flat (1.062" OD) (GR 5 M/S FA)
11	1	P002898	Fitting - 1/4-18 NPT Nylon Plastic Plug
12	1	P002909	Bushing - QD Taper Lock JA x .625" Bore x .1875" Keyway (Purchased)

(*) Included in K002140 - Kit - Fan Hub Hardware (QD Bushing) (JA)



Fan Housing Assembly



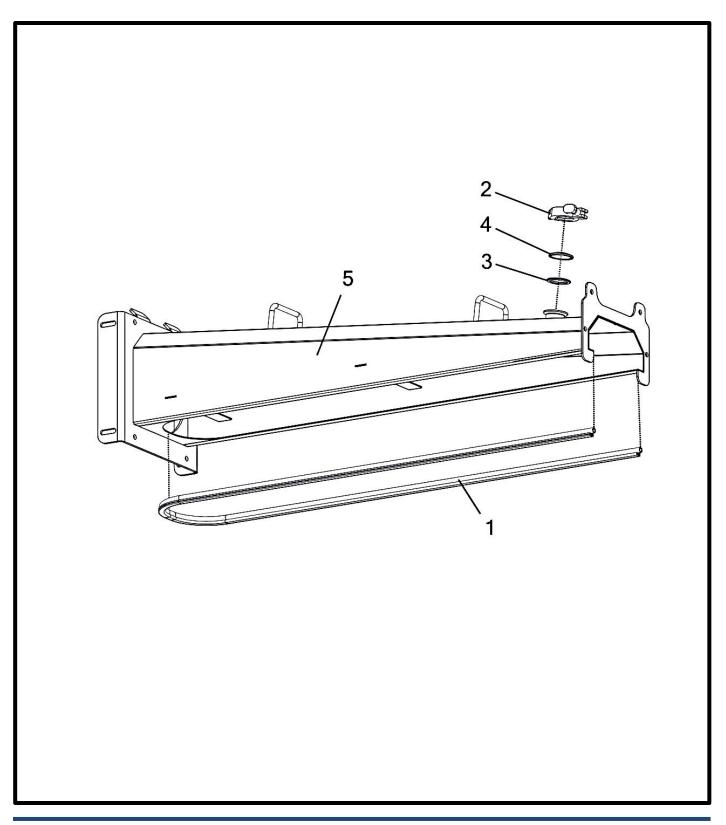


Fan Housing Assembly

ltem No.	Qty	Part Number	Description
		P002906	Fan - Crary 6" Flange Mount CCW (SAE A) (52075)
1	15	P000056	Nut - 1/4-20 Hex Nylon Lock (GR 5 M/S FA)
2	6	P000108	Washer - 1/4" Fender (1" OD) (18-8 S/S FB)
3	1	P002529	Housing - Crary 6" Flange Mount (LH) (51463-00)
4	1	P002530	Housing - Crary 6" Flange Mount (RH) (54327-00)
5	1	P002531	Plate - Fan Motor Mount Crary 6" (23318-12)
6	1	P002532	Screen - Crary 6" Fan Inlet (20002)
7	1	P002533	Plate - Fan Motor Seal (2A) Crary (24973-12)
8	15	P002534	Bolt - 1/4-20 x 1 x 1 Flange (GR 5 M/S FA)
9	1	P002834	Fan - Crary 6" Impeller CCW, JA Hub (22830) (w/Hardware)
10	12	P002955	Bolt - 1/4-20 x 0.75 x 0.75 Flange (GR 5 M/S FA)



Plenum Housing



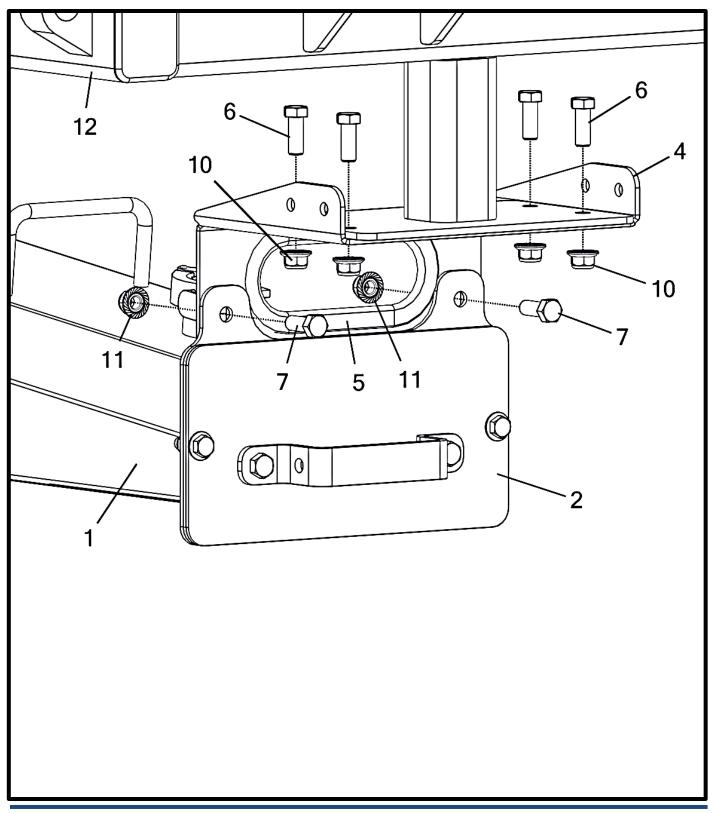


Plenum Housing

ltem No.	Qty	Part Number	Description
		A002254	Plenum - 8 Row Gen 2 Housing Assembly (2018+)
1	1	M003204	Seal - Plenum Edge Grip 8 Row Gen 2
2	1	P002252	Clamp- 1-1/2" Sanitary Fitting
3	1	P002257	Gasket - 1-1/2" Sanitary O-Ring Flange
4	1	P002258	Cap- 1" To 1 1/2" Sanitary Quick Clamp
5	1	W002570	Plenum - 8 Row Weldment (2018+)



Rear Plenum Area





Rear Plenum Area

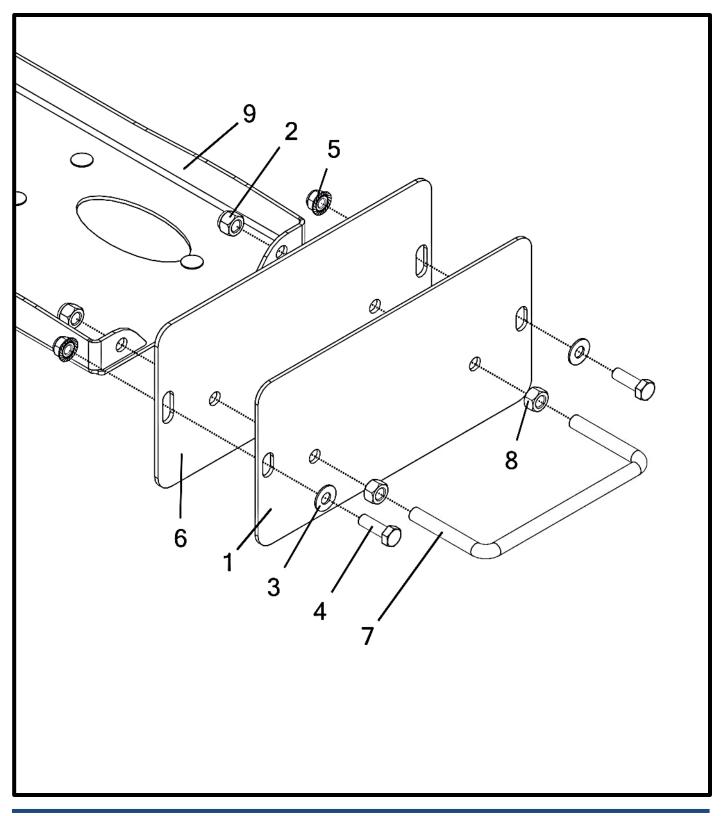
ltem No.	Qty	Part Number	Description
		A002255	Plenum - Sub-Assembly Phantom Gen 2 8 Row (No Tray) (2018+)
1	1	A002254	Plenum - 8 Row Gen 2 Housing Assembly (2018+)
2	1	A002256	Plenum - Sub-Assembly Tray Gen 2 8 Row (2018+) (Opposite Fan Side)
3	1	A002495	Fan / Transition - Assembly 6" x 35° Up (2108 Single)
4	1	M002112	Bracket - Rear Plenum Mount Gen 2
5	1	M003068	Trim - Plenum Rear Mount Bracket
6	4	P000039	Bolt - 3/8-16 x 1 x 1 Hex (GR 5 M/S FA)
7	10	P000097	Bolt - 3/8-16 x 1 x 1 Hex (F593 304 S/S FB) * †
8	4	P000105	Nut - 3/8-16 Hex Nylon Lock (F594 316 S/S FB) †
9	4	P000111	Washer - 3/8" Flat (0.875" OD) (18-8 S/S FB) *
10	4	P002205	Nut - 3/8-16 Flange Nylon Lock (GR 5 M/S FA) *
11	6	P002225	Nut - 3/8-16 Flange Nylon Lock (18-8 S/S FB) *
12	1	W002705	Cradle - Gen 2 2108

(*) Included in K002221 - Kit - Plenum Mount Hardware Gen 2

(†) Included in K002057 - Kit - Fan Mount Hardware Gen 2



Plenum Tray

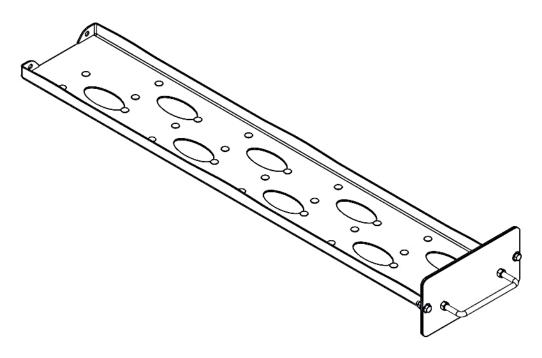




Plenum Tray

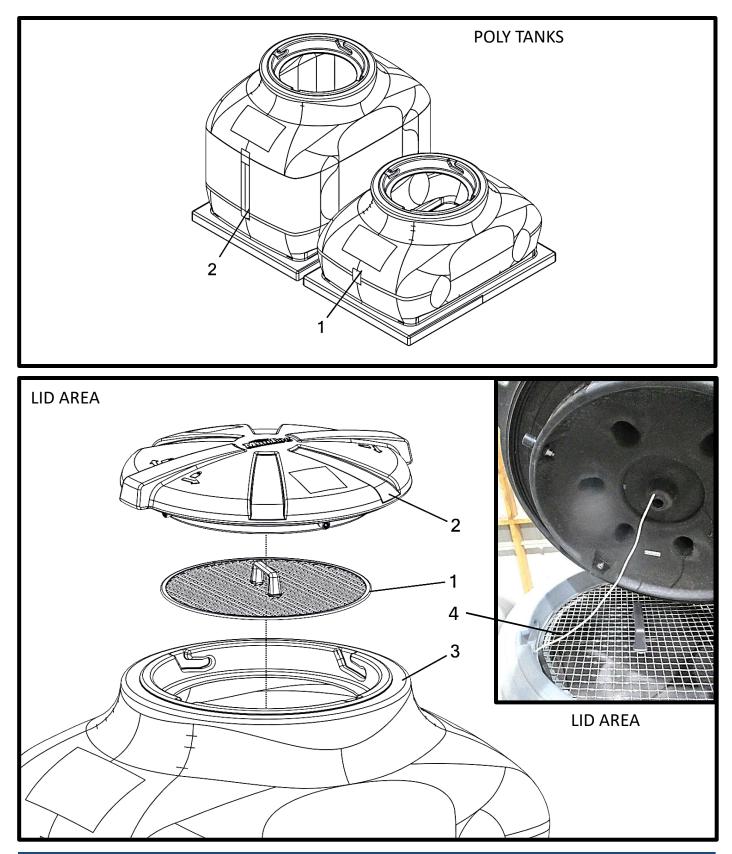
ltem No.	Qty	Part Number	Description
		A002256	Plenum - Sub-Assembly Tray Gen 2 8 Row (2018+) (Opposite Fan Side)
1	1	M003209	Plate - Plenum Slide End (Reversible Tray)
2	2	P000105	Nut - 3/8-16 Hex Nylon Lock (F594 316 S/S FB) *
3	2	P000109	Washer - 5/16" Flat (0.75" OD) (18-8 S/S FB) *
4	2	P000711	Bolt - 5/16-18 x 1 x 0.875 Hex (F593 304 S/S FB) *
5	2	P002224	Nut - 5/16-18 Flange Nylon Lock (18-8 S/S FB) *
6	1	P002842	Gasket - Plenum Tray Seal (Reversible Tray)
7	1	P002851	U-Bolt - 3/8-16 x 3-5/8 x 1-15/16 Square (18-8 S/S FB)
8	2	P002852	Nut - 3/8-16 Hex (18-8 S/S FB) *
9	1	W002574	Tray - Reversible Plenum Gen 2 8 Row

(*) Included in K002208 - Kit - Gen 2 Reversible Tray Assembly Hardware





Poly Tanks And Lid Area





Poly Tanks

ltem No.	Qty	Part Number	Description
1	1	P002902	Tank - 2208 30 Cu. Ft. Poly
2	1	P002912	Tank - 2208 50 Cu. Ft. Poly

AVAILABLE TANK COLORS

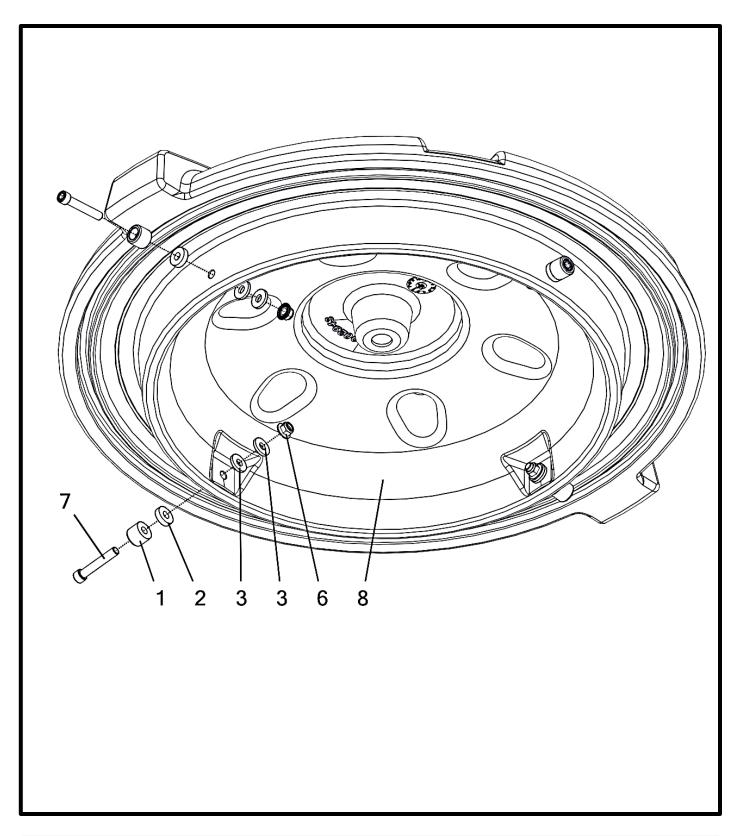
ZZ = Gray PolyZY = Yellow PolyZX = White Poly

Lid Area

ltem No.	Qty	Part Number	Description
1	1	A002275	Screen - Gen 2 8 Row (3/4" C/C) (2018+)
2	1	A002276	Lid - Complete 2208 Poly Tank
3	1	P002902	Tank - 2208 30 Cu. Ft. Poly
4	1	M003328	Lanyard - 2208 Lid Tether (Rope) (30")



Tank Lid Assembly





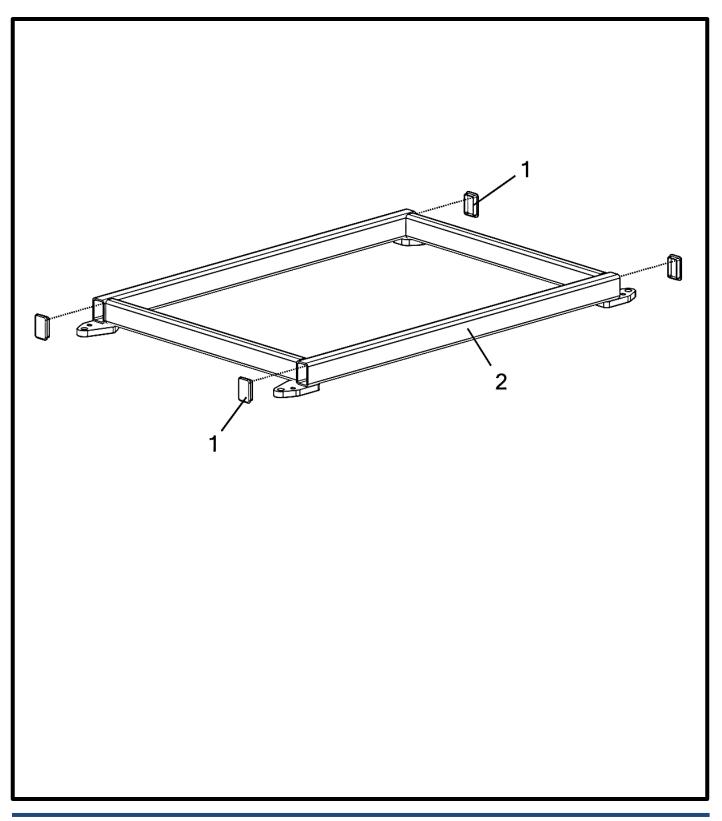
Tank Lid Assembly

ltem No.	Qty	Part Number	Description
		A002276	Lid - Complete 2208 Poly Tank
1	4	M003321	Lug - Gen 2 8 Row Lid
2	4	M003322	Bushing - Lid Lug Gen 2 8 Row (1/4")
3	8	M003323	Bushing - Lid Lug Gen 2 8 Row (1/8")
4	1	M003328	Lanyard - 2208 Lid Tether (Rope) (30")
5	1	M003330	Seal - 2208 Poly Tank Lid
6	4	P002225	Nut - 3/8-16 Flange Nylon Lock (18-8 S/S FB) *
7	4	P002942	Bolt - 3/8-16 x 2.25 x 1 Socket Head (18-8 S/S FB) *
8	1	P002943ZW	Lid - 2208 Poly Tank

(*) Included in K002259 - Kit - 2208 Poly Lid Lug Hardware



Tank Rings



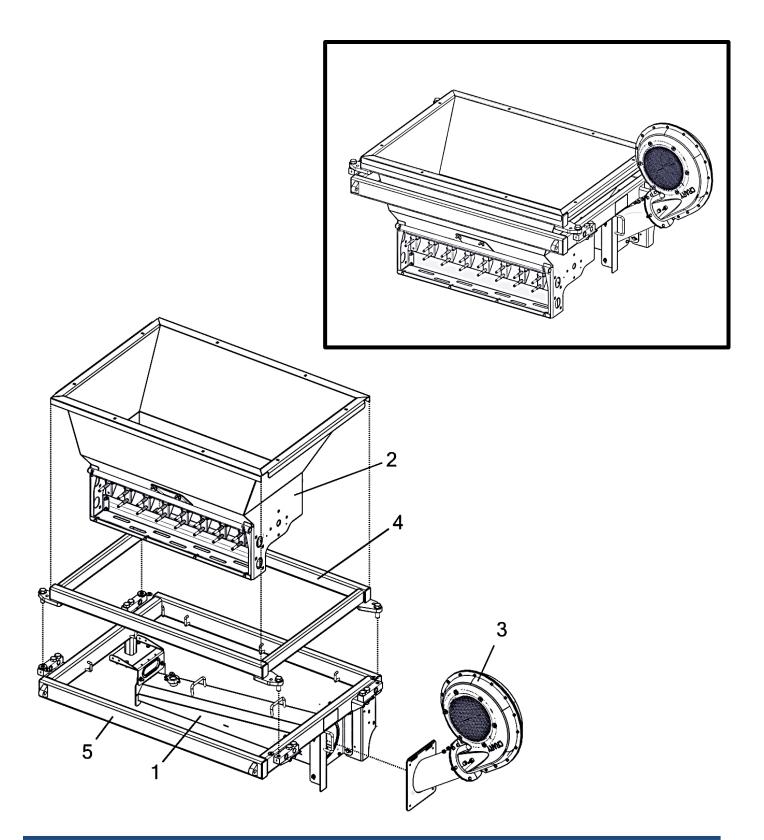


Tank Rings

ltem No.	Qty	Part Number	Description
1	4	P002204	Cap - 3" x 2" Plastic (6-8 Ga)
2	1	W002568	Frame - Poly Tank Mount Gen 2 8 Row



2108 Base unit



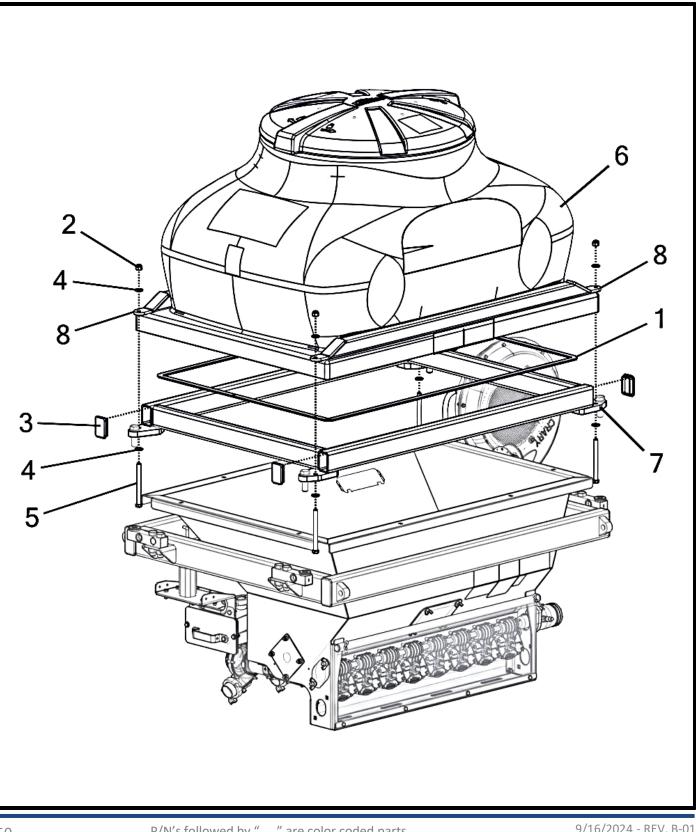


2108 Base unit

ltem No.	Qty	Part Number	Description
		A002497	Gen 2 - 2019 2108 Base Unit, Single Product - With Scales
		A002533	Gen 2 - 2019 2108 Base Unit, Single Product - No Scales (Not Shown)
1	1	A002255	Plenum - Sub-Assembly Phantom Gen 2 8 Row (No Tray) (2018+)
2	1	A002494	Meter - Gen 2 8 Row Assembly (2108)
3	1	A002495	Fan / Transition - Assembly 6" x 35° Up (2108 Single)
4	1	W002568	Frame - Poly Tank Mount Gen 2 8 Row
5	1	W002705	Cradle - Gen 2 2108



Tank To Meter





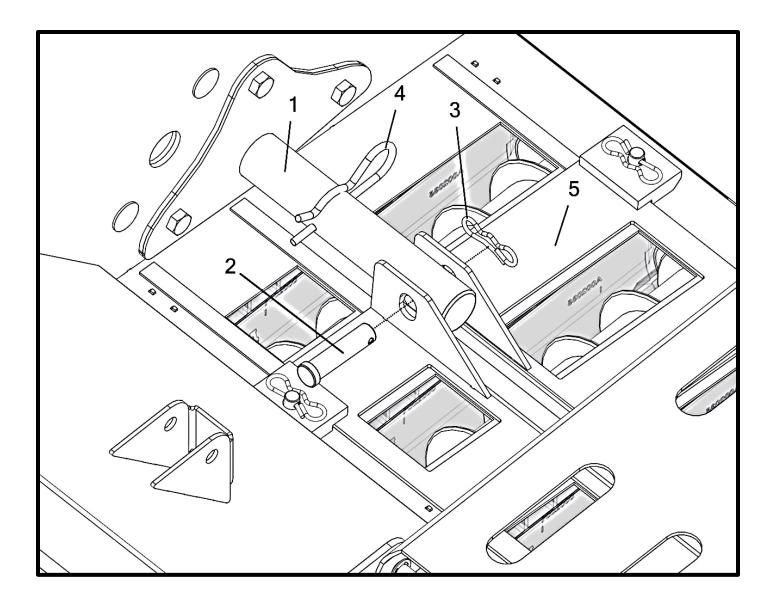
Tank To Meter

ltem No.	Qty	Part Number	Description
1	1	M003200	Seal - Tank To Meter Gen 2 8 Row (2018+) (R0184)
2	4	P000058	Nut - 1/2-13 Hex Nylon Lock (GR 5 M/S FA) *
3	4	P002204	Cap - 3" x 2" Plastic (6-8 Ga)
4	8	P002889	Washer - 1/2" SAE Flat (1.062" OD) (GR 5 M/S FA) *
5	4	P002890	Bolt - 1/2-13 x 6 x 1.25 Hex (GR 5 M/S FA) *
6	1	P002902	Tank - 2208 30 Cu.Ft. Poly
7	1	W002568	Frame - Poly Tank Mount Gen 2 8 Row
8	2	W002593	Bracket - Poly Tank Clamp Gen 2 8 Row

(*) Included in K002345 - Kit - Tank Tube Mount Hardware 2108



Inside Tank Area





Inside Tank Area

ltem No.	Qty	Part Number	Description
1	1	A002259	Mount - Manual Slidegate Control Lever Assembly
2	1	P002064	Pin - 1/2" x 2" Clevis *
3	1	P002255	Pin - Hairpin Bowtie 3/8" x 3/32" x 1 7/8" *
4	1	P002861	Pin - Hairpin Clip 1" x 11/64" x 3-1/2" (18-8 S/S FB)
5	1	W002286	Slide Gate - 8 Row

(*) Included in K002263 - Kit - Inside Manual Slidegate Control Mount Hardware

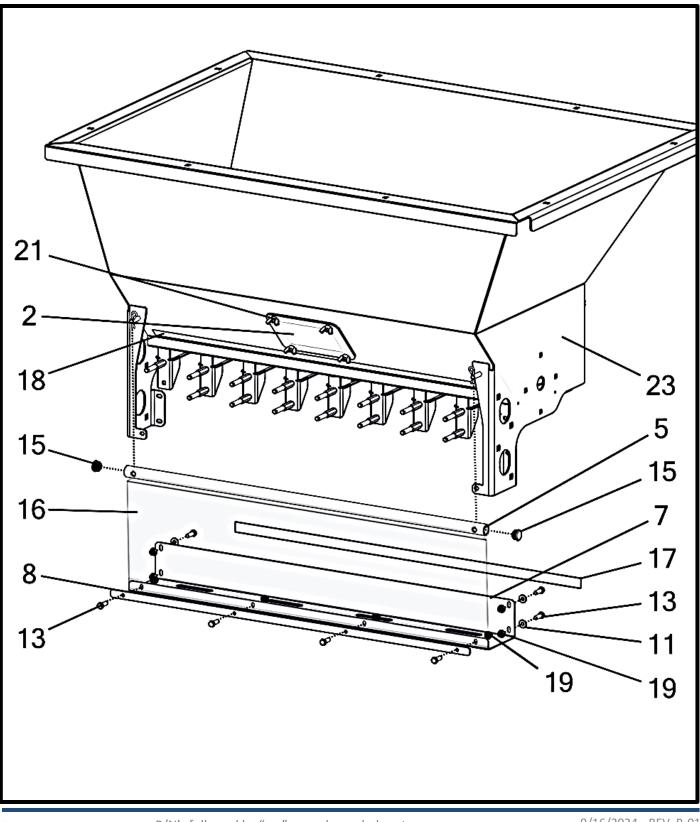
or

K002264 - Kit - Inside Hydraulic Slidegate Control Mount Hardware

QTY'S SHOWN IN BOM ARE FOR ONE TANK



Meter Trough - Shield and Bracket





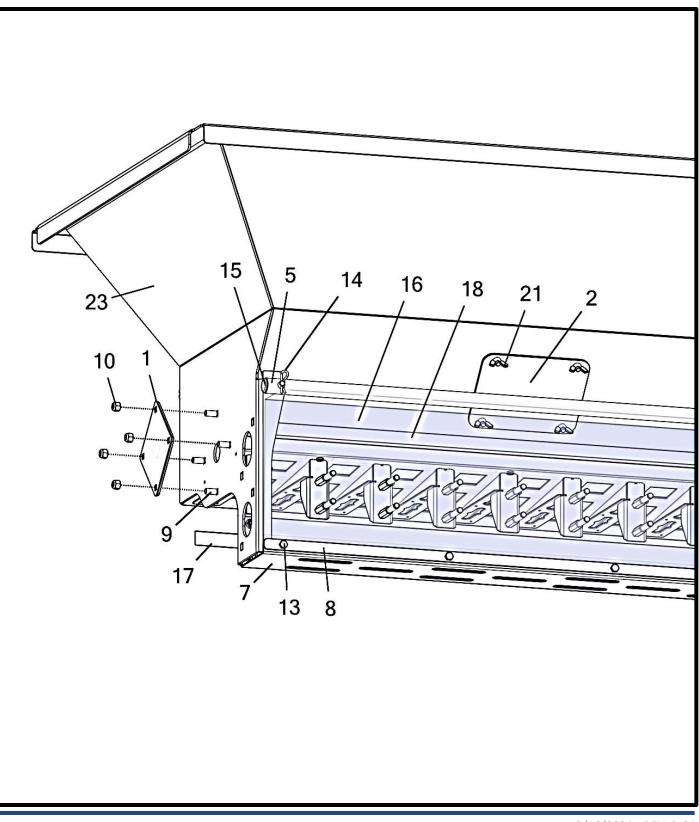
Meter Trough - Shield and Bracket

ltem No.	Qty	Part Number	Description
1	1	A002148	Cover - Slide Gate Cylinder Hole Plate w/ Gasket
2	1	A002257	Cover - Clean-Out Door W/Gasket (Gen 2)
3	6	M002105	Block - UHMW Slide Gate Retainer
4	16	M002186	Pin - 1/2" Hex 3/8" Gearbox
5	1	M002440	Tube - Shield Tarp Gen 2 8 Row
6	4	M002447	Tape - 1/2" x 1/16" UHMW Slide Gate 8 Row (R0151)
7	1	M003198	Bracket - Tarp Guard Mounting Gen 2 8 Row (2018+)
8	1	M003199	Plate - Vinyl Tarp Shield Gen 2 8 Row (2018+)
9	4	P000098	Bolt - 3/8-16 x 1 x 1 Carriage (F593 304 S/S FB) *
10	4	P000105	Nut - 3/8-16 Hex Nylon Lock (F594 316 S/S FB) *
11	4	P000109	Washer - 5/16" Flat (0.75" OD) (18-8 S/S FB) *
12	16	P000527	Bolt - 5/16-18 x 0.75 x 0.75 Carriage (F593 304 S/S FB) *
13	8	P000711	Bolt - 5/16-18 x 1 x 0.875 Hex (F593 304 S/S FB) *
14	2	P002007	Hairpin Clip - 3/8" x 1 5/8" S/S
15	2	P002055	Cap - 3/4" Plastic Pipe
16	1	P002157	Tarp - Clear Vinyl Shield Gen 2 8 Row
17	1	P002170	Decal - Tank Row Label 8 Row (A-H)
18	1	P002171	Decal - Tank Row Label 8 Row (H-A)
19	8	P002224	Nut - 5/16-18 Flange Nylon Lock (18-8 S/S FB) *
20	6	P002255	Pin - Hairpin Bowtie 3/8" x 3/32" x 1 7/8"
21	4	P002854	Nut - 5/16-18 Wing (Nylon 6/6 FB) *
22	1	W002286	Slide Gate - 8 Row
23	1	W002703	Trough - Gen 2 2108 Meter (Single)

(*) Included in K002205 - Kit - Gen 2 8 Row Trough Hardware



Meter Trough - Non-Slidegate End





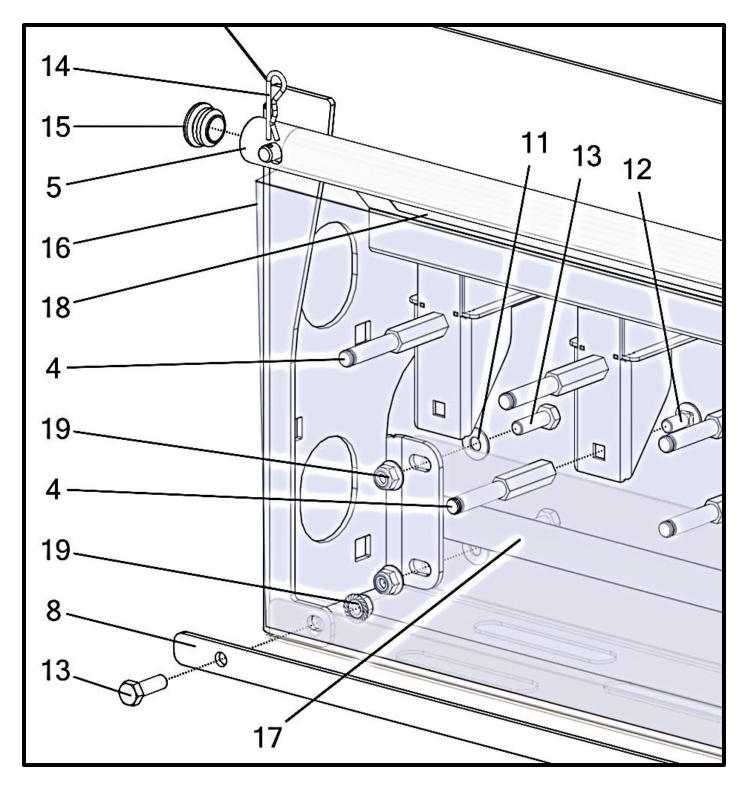
Meter Trough - Non-Slidegate End

ltem No.	Qty	Part Number	Description
1	1	A002148	Cover - Slide Gate Cylinder Hole Plate w/ Gasket
2	1	A002257	Cover - Clean-Out Door W/Gasket (Gen 2)
3	6	M002105	Block - UHMW Slide Gate Retainer
4	16	M002186	Pin - 1/2" Hex 3/8" Gearbox
5	1	M002440	Tube - Shield Tarp Gen 2 8 Row
6	4	M002447	Tape - 1/2" x 1/16" UHMW Slide Gate 8 Row (R0151)
7	1	M003198	Bracket - Tarp Guard Mounting Gen 2 8 Row (2018+)
8	1	M003199	Plate - Vinyl Tarp Shield Gen 2 8 Row (2018+)
9	4	P000098	Bolt - 3/8-16 x 1 x 1 Carriage (F593 304 S/S FB) *
10	4	P000105	Nut - 3/8-16 Hex Nylon Lock (F594 316 S/S FB) *
11	4	P000109	Washer - 5/16" Flat (0.75" OD) (18-8 S/S FB) *
12	16	P000527	Bolt - 5/16-18 x 0.75 x 0.75 Carriage (F593 304 S/S FB) *
13	8	P000711	Bolt - 5/16-18 x 1 x 0.875 Hex (F593 304 S/S FB) *
14	2	P002007	Hairpin Clip - 3/8" x 1 5/8" S/S
15	2	P002055	Cap - 3/4" Plastic Pipe
16	1	P002157	Tarp - Clear Vinyl Shield Gen 2 8 Row
17	1	P002170	Decal - Tank Row Label 8 Row (A-H)
18	1	P002171	Decal - Tank Row Label 8 Row (H-A)
19	8	P002224	Nut - 5/16-18 Flange Nylon Lock (18-8 S/S FB) *
20	6	P002255	Pin - Hairpin Bowtie 3/8" x 3/32" x 1 7/8"
21	4	P002854	Nut - 5/16-18 Wing (Nylon 6/6 FB) *
22	1	W002286	Slide Gate - 8 Row
23	1	W002703	Trough - Gen 2 2108 Meter (Single)

(*) Included in K002205 - Kit - Gen 2 8 Row Trough Hardware









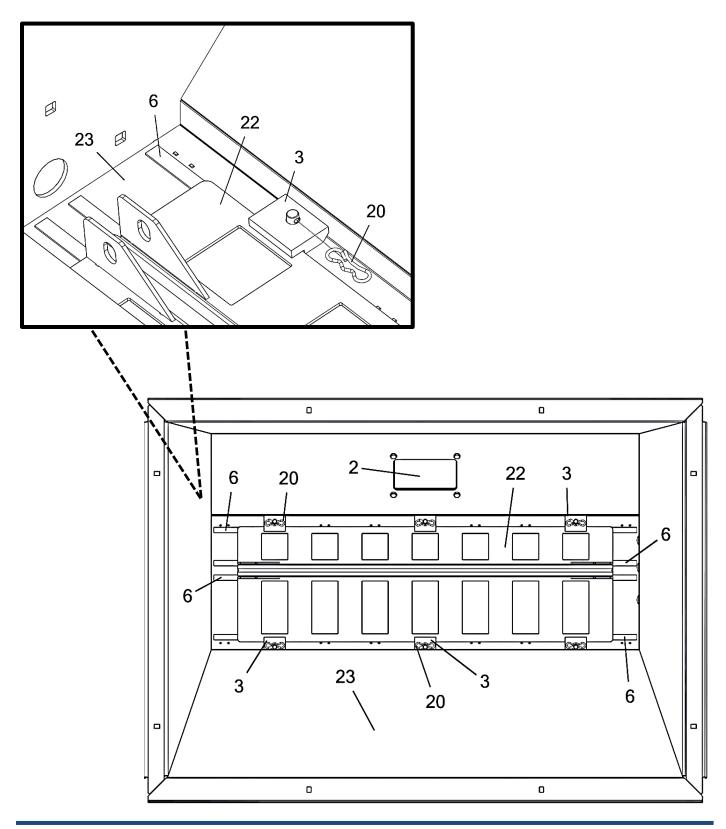
Meter Trough - Hanger And Bracket

ltem No.	Qty	Part Number	Description
1	1	A002148	Cover - Slide Gate Cylinder Hole Plate w/ Gasket
2	1	A002257	Cover - Clean-Out Door W/Gasket (Gen 2)
3	6	M002105	Block - UHMW Slide Gate Retainer
4	16	M002186	Pin - 1/2" Hex 3/8" Gearbox
5	1	M002440	Tube - Shield Tarp Gen 2 8 Row
6	4	M002447	Tape - 1/2" x 1/16" UHMW Slide Gate 8 Row (R0151)
7	1	M003198	Bracket - Tarp Guard Mounting Gen 2 8 Row (2018+)
8	1	M003199	Plate - Vinyl Tarp Shield Gen 2 8 Row (2018+)
9	4	P000098	Bolt - 3/8-16 x 1 x 1 Carriage (F593 304 S/S FB) *
10	4	P000105	Nut - 3/8-16 Hex Nylon Lock (F594 316 S/S FB) *
11	4	P000109	Washer - 5/16" Flat (0.75" OD) (18-8 S/S FB) *
12	16	P000527	Bolt - 5/16-18 x 0.75 x 0.75 Carriage (F593 304 S/S FB) *
13	8	P000711	Bolt - 5/16-18 x 1 x 0.875 Hex (F593 304 S/S FB) *
14	2	P002007	Hairpin Clip - 3/8" x 1 5/8" S/S
15	2	P002055	Cap - 3/4" Plastic Pipe
16	1	P002157	Tarp - Clear Vinyl Shield Gen 2 8 Row
17	1	P002170	Decal - Tank Row Label 8 Row (A-H)
18	1	P002171	Decal - Tank Row Label 8 Row (H-A)
19	8	P002224	Nut - 5/16-18 Flange Nylon Lock (18-8 S/S FB) *
20	6	P002255	Pin - Hairpin Bowtie 3/8" x 3/32" x 1 7/8"
21	4	P002854	Nut - 5/16-18 Wing (Nylon 6/6 FB) *
22	1	W002286	Slide Gate - 8 Row
23	1	W002703	Trough - Gen 2 2108 Meter (Single)

(*) Included in K002205 - Kit - Gen 2 8 Row Trough Hardware



Meter Trough - Inside Components



9/16/2024 - REV. B-01 SN#: 21391 - 22758



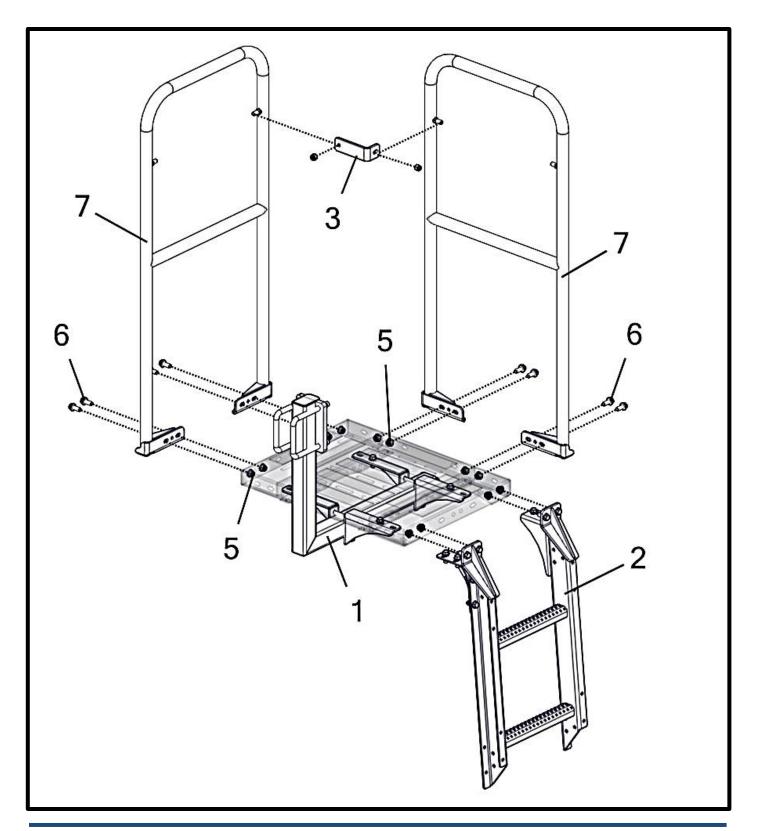
Meter Trough - Inside Components

ltem No.	Qty	Part Number	Description
1	1	A002148	Cover - Slide Gate Cylinder Hole Plate w/ Gasket
2	1	A002257	Cover - Clean-Out Door W/Gasket (Gen 2)
3	6	M002105	Block - UHMW Slide Gate Retainer
4	16	M002186	Pin - 1/2" Hex 3/8" Gearbox
5	1	M002440	Tube - Shield Tarp Gen 2 8 Row
6	4	M002447	Tape - 1/2" x 1/16" UHMW Slide Gate 8 Row (R0151)
7	1	M003198	Bracket - Tarp Guard Mounting Gen 2 8 Row (2018+)
8	1	M003199	Plate - Vinyl Tarp Shield Gen 2 8 Row (2018+)
9	4	P000098	Bolt - 3/8-16 x 1 x 1 Carriage (F593 304 S/S FB) *
10	4	P000105	Nut - 3/8-16 Hex Nylon Lock (F594 316 S/S FB) *
11	4	P000109	Washer - 5/16" Flat (0.75" OD) (18-8 S/S FB) *
12	16	P000527	Bolt - 5/16-18 x 0.75 x 0.75 Carriage (F593 304 S/S FB) *
13	8	P000711	Bolt - 5/16-18 x 1 x 0.875 Hex (F593 304 S/S FB) *
14	2	P002007	Hairpin Clip - 3/8" x 1 5/8" S/S
15	2	P002055	Cap - 3/4" Plastic Pipe
16	1	P002157	Tarp - Clear Vinyl Shield Gen 2 8 Row
17	1	P002170	Decal - Tank Row Label 8 Row (A-H)
18	1	P002171	Decal - Tank Row Label 8 Row (H-A)
19	8	P002224	Nut - 5/16-18 Flange Nylon Lock (18-8 S/S FB) *
20	6	P002255	Pin - Hairpin Bowtie 3/8" x 3/32" x 1 7/8"
21	4	P002854	Nut - 5/16-18 Wing (Nylon 6/6 FB) *
22	1	W002286	Slide Gate - 8 Row
23	1	W002703	Trough - Gen 2 2108 Meter (Single)

(*) Included in K002205 - Kit - Gen 2 8 Row Trough Hardware



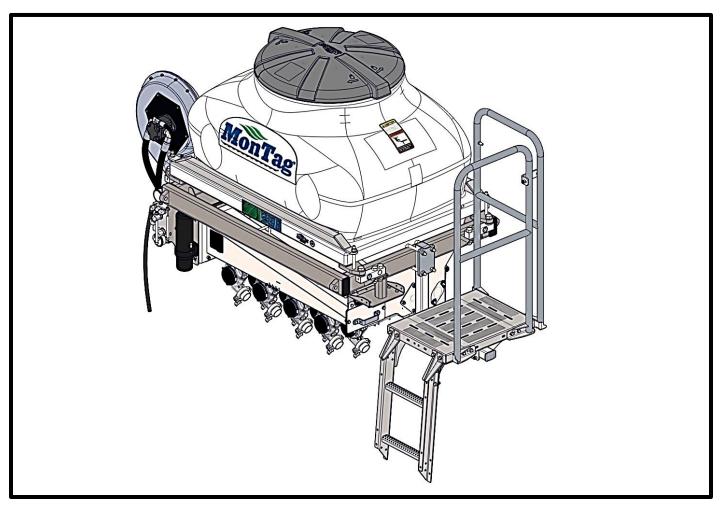






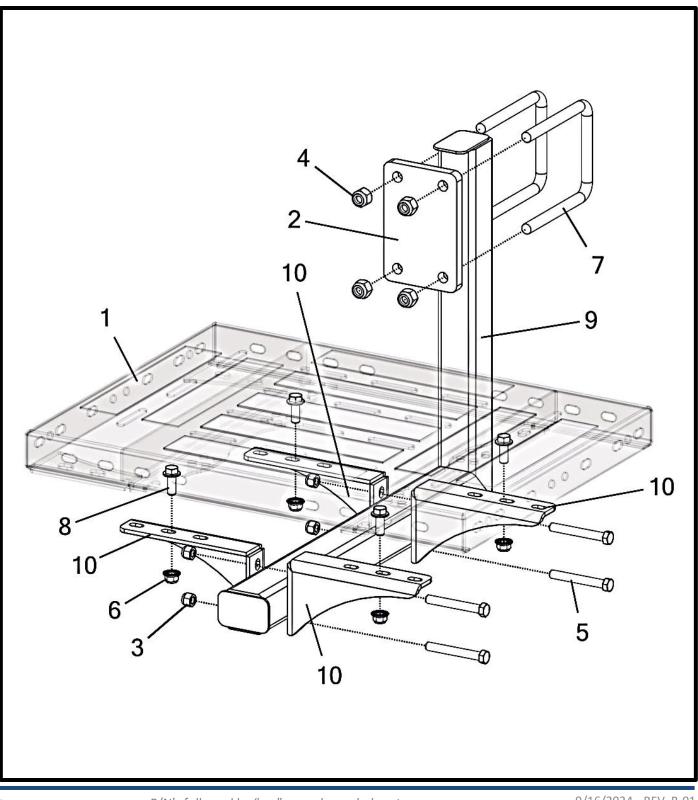
Platform - 2108 Single Deck Platform Complete

ltem No.	Qty	Part Number	Description
		K002418	Kit - 2108 Single Deck Platform Complete
1	1	K002369	Platform - 2108 Single Step Complete
2	1	коо2370	Platform - 2X08 Platform Bolt-On Ladder Complete
3	1	M003597	Bracket - 2X08 Corner Rail Brace
4	2	P000057	Nut - 3/8-16 Hex Nylon Lock (GR 5 M/S FA)
5	7	P002205	Nut - 3/8-16 Flange Nylon Lock (GR 5 M/S FA)
6	8	P002472	Bolt - 3/8-16 x 1 x 1 Flange (GR 5 M/S FA)
7	2	W002745	Rail - 2X08 Hand





2108 Single Deck Platform



P/N's followed by "__" are color coded parts. Color codes: AA = Black Paint, ZZ = Gray, ZY = Yellow, ZX = White See inside front cover for details.

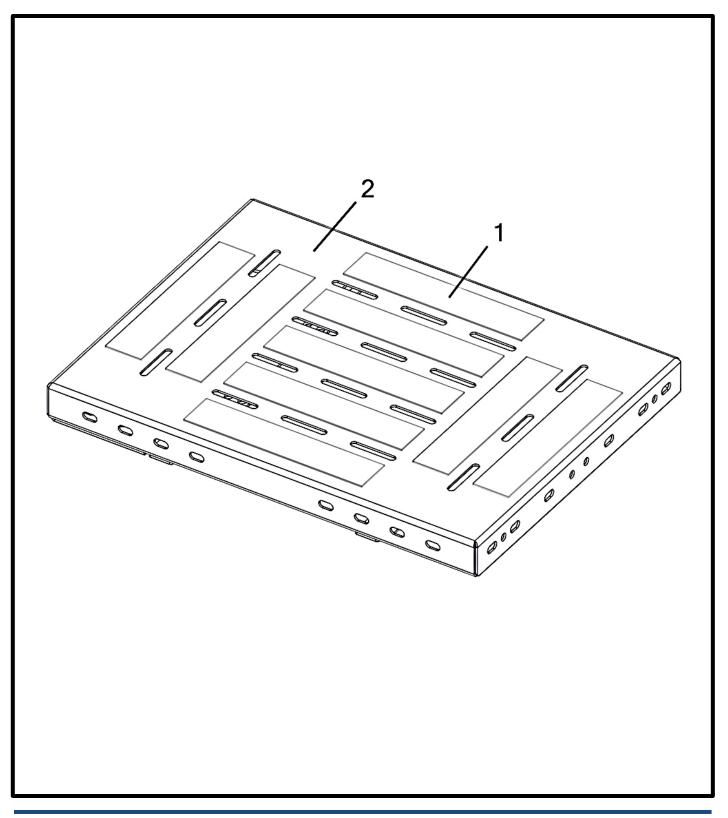


2108 Single Deck Platform

ltem No.	Qty	Part Number	Description
		K002369	Platform - 2108 Single Step Complete
1	1	A002473	Platform - Deck (18" x 24") w/ Anti-Slip Tape
2	1	M003600	Plate - 4" U-Bolt X 2" (1/2")
3	6	P000057	Nut - 3/8-16 Hex Nylon Lock (GR 5 M/S FA)
4	4	P000058	Nut - 1/2-13 Hex Nylon Lock (GR 5 M/S FA)
5	4	P000424	Bolt - 3/8-16 x 3 x 1 Hex (GR 5 M/S FA)
6	11	P002205	Nut - 3/8-16 Flange Nylon Lock (GR 5 M/S FA)
7	2	P002239	U-Bolt - 1/2" x 4-1/8" x 5 1/2
8	12	P002472	Bolt - 3/8-16 x 1 x 1 Flange (GR 5 M/S FA)
9	1	W002733	Mount - 2X08 Platform
10	4	W002734	Gusset - XX08 Platform Underside Mount



Platform - Deck (18" X 24") W/ Anti-slip Tape



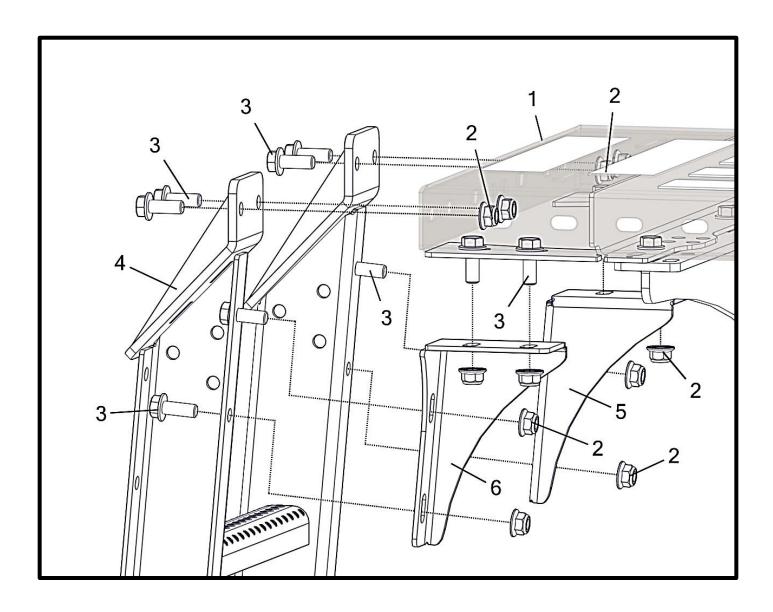


Platform - Deck (18" X 24") W/ Anti-slip Tape

Item No.	Qty	Part Number	Description
		A002473	Platform - Deck (18" x 24") w/ Anti-Slip Tape
1	9	P002233	Decal - Anti-Slip Safety Tape (2" x 10") Black 36g
2	1	W002605	Grate - Deck Platform Plank (18" x 24")



Platform - Bolt-On Ladder

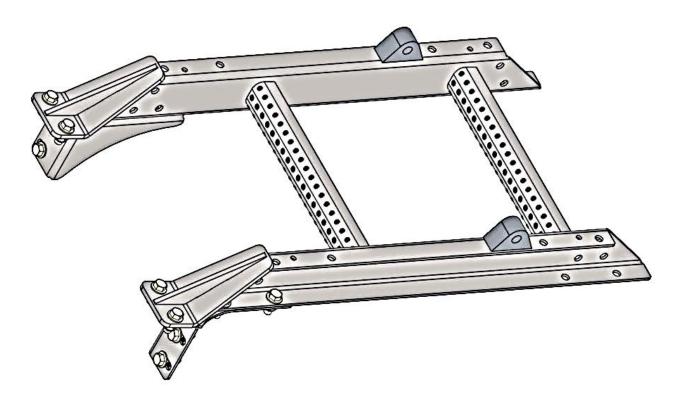




Platform - Bolt-On Ladder

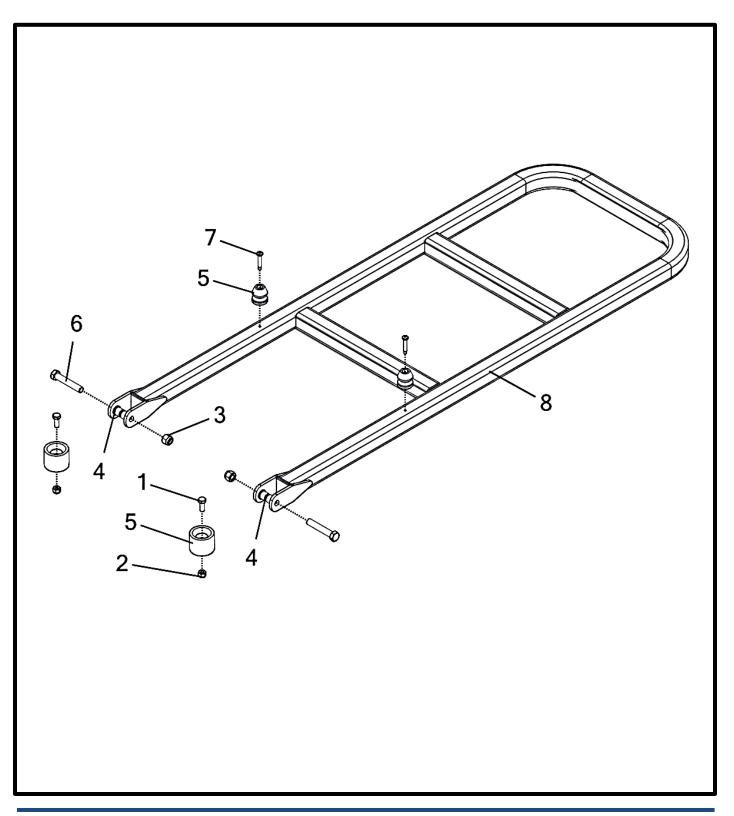
ltem No.	Qty	Part Number	Description
		K002370	Platform - 2X08 Platform Bolt-On Ladder Complete
1	3	A002473	Platform - Deck (18" x 24") w/ Anti-Slip Tape (Shown For Reference)
2	12	P002205	Nut - 3/8-16 Flange Nylon Lock (GR 5 M/S FA) *
3	12	P002472	Bolt - 3/8-16 x 1 x 1 Flange (GR 5 M/S FA) *
4	1	W002608	Ladder - 2208 Platform
5	1	W002649	Bracket - Platform Ladder Channel Gusset (LH)
6	1	W002650	Bracket - Platform Ladder Channel Gusset (RH)

(*) Included in K002371 - Kit - 2X08 Platform Bolt-On Ladder Hardware





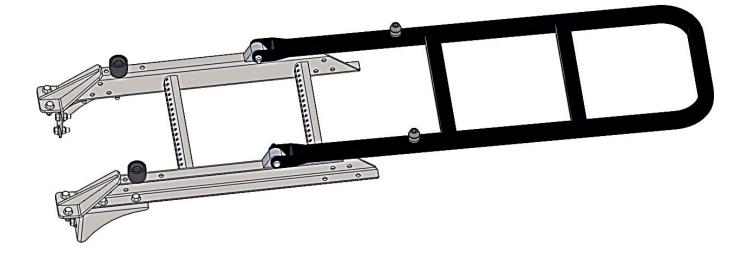
Swing Ladder Add-on





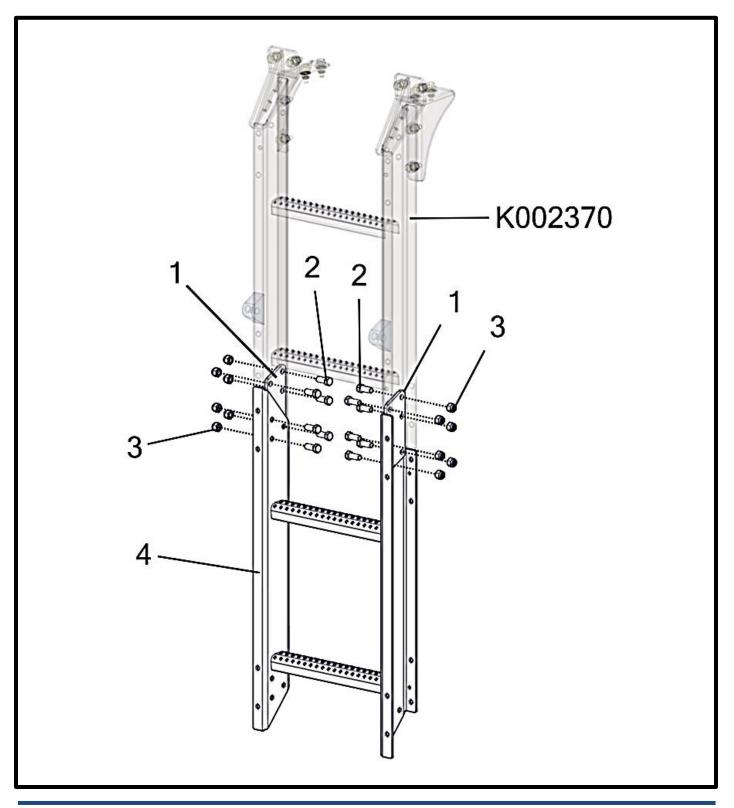
Swing Ladder Add-on

ltem No.	Qty	Part Number	Description
		K002506	Kit - 2X08 Platform Swing Ladder Add-On
1	2	P000090	Bolt - 1/4-20 x 0.75 x 0.75 Hex (F593 304 S/S FB)
2	2	P000103	Nut - 1/4-20 Hex Nylon Lock (F594 316 S/S FB)
3	2	P000105	Nut - 3/8-16 Hex Nylon Lock (F594 316 S/S FB)
4	4	P000393	Bushing - 3/8" x 1/2" x 1/2 Plastic Flange
5	2	P000472	Catch - Rubber Deck Bumper Latch (2 Pieces Per)
6	2	P000930	Bolt - 3/8-16 x 2.25 x 1 Hex (F593 304 S/S FB)
7	2	P002708	Screw - #10-16 x 1.25 Self-Drilling Pan Head Square (18-8 S/S FB)
8	1	W002769	Ladder - 2X08 Deck Swing





Rigid Ladder Extension

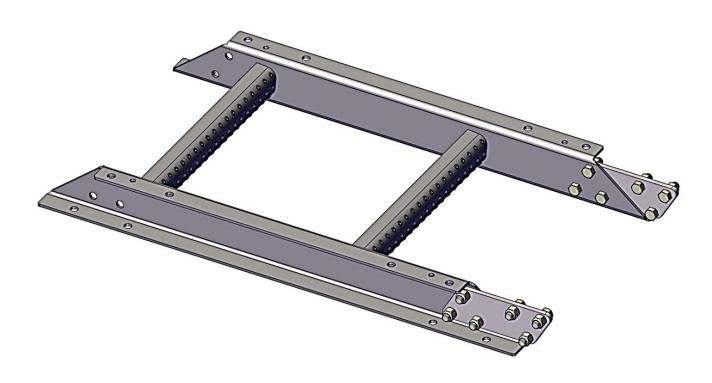






Rigid Ladder Extension

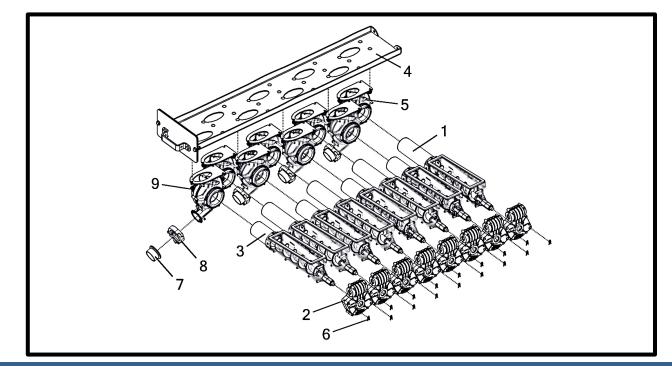
ltem No.	Qty	Part Number	Description
		K002352	Kit - 2X08 Platform Ladder Extension
1	2	M003495	Plate - 2208 Platform Ladder Extender
2	12	P000039	Bolt - 3/8-16 x 1 x 1 Hex (GR 5 M/S FA)
3	12	P000057	Nut - 3/8-16 Hex Nylon Lock (GR 5 M/S FA)
4	1	W002711	Ladder - 2X08 Platform



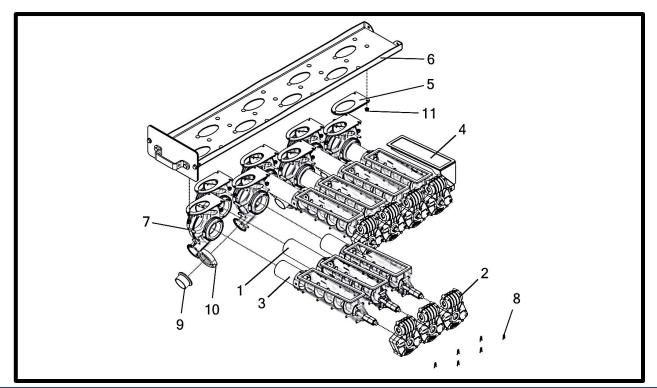


Row Kits

K002349 - Kit - Gen 2 2108 8 Row 1 Bin



K002381 - Kit - Gen 2 2108 7 Row 1 Bin





Row Unit Overview

K002349 - Kit - Gen 2 2108 8 Row 1 Bin

ltem No.	Qty	Part Number	Description
		K002349	Kit - Gen 2 2108 8 Row 1 Bin
1	4	A002000	Cartridge - Gen 2 2" x 20.5" Auger
2	8	A002017	Gear Box - Plastic 5/8 Hex - 7/8 Hex (22/7 Ratio)
3	4	A002025	Cartridge - Gen 2 2" x 17.5" Auger
4	1	A002256	Plenum - Sub-Assembly Tray Gen 2 8 Row (2018+) (Opposite Fan Side)
5	8	A002551	Air Chamber - Gen 2 21XX L/R
6	16	P002009	Retaining Clip - 3/8" x 5/16" x 1"
7	8	P002044	Flange - 2" Sanitary Quick Clamp Tube Adapter
8	8	P002058	Clamp - 2" Sanitary Quick
9	24	P002291	Nut - 1/4-20 Flange Nylon Lock (18-8 S/S FB)

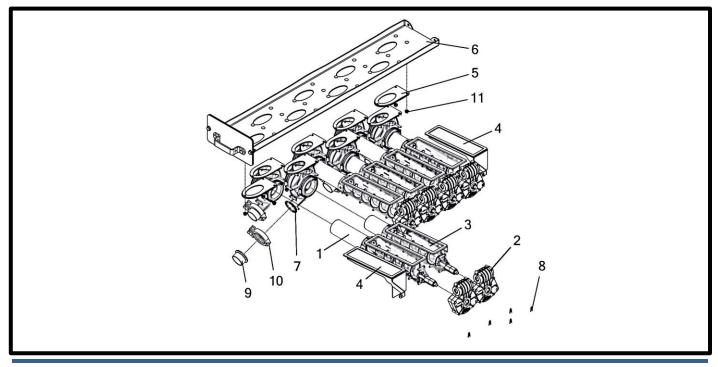
K002381 - Kit - Gen 2 2108 7 Row 1 Bin

ltem No.	Qty	Part Number	Description
		K002381	Kit - Gen 2 2108 7 Row 1 Bin
1	3	A002000	Cartridge - Gen 2 2" x 20.5" Auger
2	7	A002017	Gear Box - Plastic 5/8 Hex - 7/8 Hex (22/7 Ratio)
3	4	A002025	Cartridge - Gen 2 2" x 17.5" Auger
4	1	A002055	Assembly - Cartridge Blank Gen 2
5	1	A002187	Assembly - Air Chamber Blank Gen 2
6	1	A002256	Plenum - Sub-Assembly Tray Gen 2 8 Row (2018+) (Opposite Fan Side)
7	7	A002551	Air Chamber - Gen 2 21XX L/R
8	15	P002009	Retaining Clip - 3/8" x 5/16" x 1"
9	6	P002044	Flange - 2" Sanitary Quick Clamp Tube Adapter
10	6	P002058	Clamp - 2" Sanitary Quick
11	24	P002291	Nut - 1/4-20 Flange Nylon Lock (18-8 S/S FB)

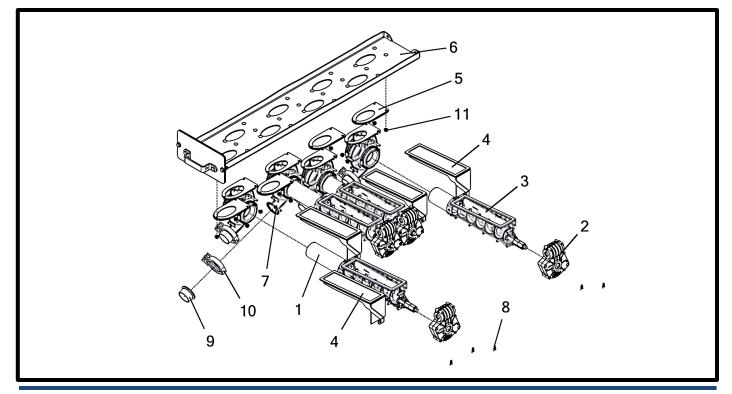


Row Kits

K002372 - Kit - Gen 2 2108 6 Row 1 Bin



K002373 - Kit - Gen 2 2108 4 Row 1 Bin





Row Unit Overview

K002372 - Kit - Gen 2 2108 6 Row 1 Bin

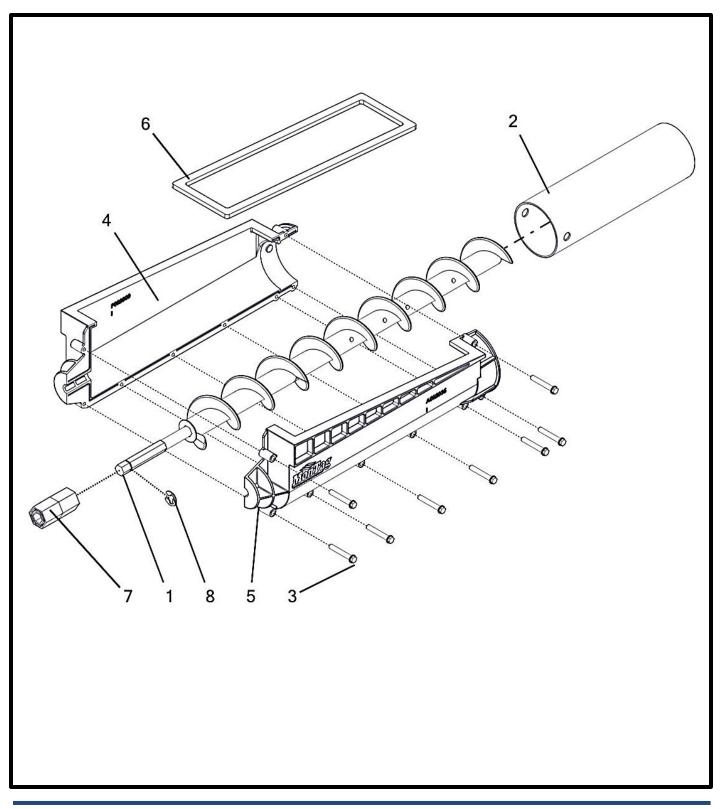
ltem No.	Qty	Part Number	Description
		K002372	Kit - Gen 2 2108 6 Row 1 Bin
1	3	A002000	Cartridge - Gen 2 2" x 20.5" Auger
2	6	A002017	Gear Box - Plastic 5/8 Hex - 7/8 Hex (22/7 Ratio)
3	3	A002025	Cartridge - Gen 2 2" x 17.5" Auger
4	2	A002055	Assembly - Cartridge Blank Gen 2
5	2	A002187	Assembly - Air Chamber Blank Gen 2
6	1	A002256	Plenum - Sub-Assembly Tray Gen 2 8 Row (2018+) (Opposite Fan Side)
7	6	A002551	Air Chamber - Gen 2 21XX L/R
8	14	P002009	Retaining Clip - 3/8" x 5/16" x 1"
9	6	P002044	Flange - 2" Sanitary Quick Clamp Tube Adapter
10	6	P002058	Clamp - 2" Sanitary Quick
11	24	P002291	Nut - 1/4-20 Flange Nylon Lock (18-8 S/S FB)

K002373 - Kit - Gen 2 2108 4 Row 1 Bin

Item No.	Qty	Part Number	Description
		K002373	Kit - Gen 2 2108 4 Row 1 Bin
1	2	A002000	Cartridge - Gen 2 2" x 20.5" Auger
2	4	A002017	Gear Box - Plastic 5/8 Hex - 7/8 Hex (22/7 Ratio)
3	2	A002025	Cartridge - Gen 2 2" x 17.5" Auger
4	4	A002055	Assembly - Cartridge Blank Gen 2
5	4	A002187	Assembly - Air Chamber Blank Gen 2
6	1	A002256	Plenum - Sub-Assembly Tray Gen 2 8 Row (2018+) (Opposite Fan Side)
7	4	A002551	Air Chamber - Gen 2 21XX L/R
8	12	P002009	Retaining Clip - 3/8" x 5/16" x 1"
9	4	P002044	Flange - 2" Sanitary Quick Clamp Tube Adapter
10	4	P002058	Clamp - 2" Sanitary Quick
11	24	P002291	Nut - 1/4-20 Flange Nylon Lock (18-8 S/S FB)



Cartridge - Long



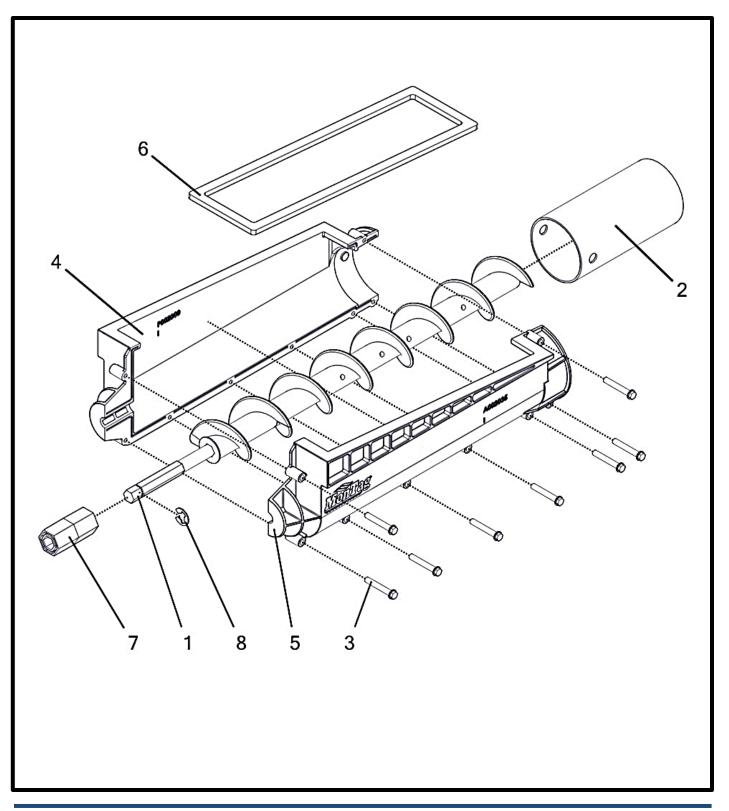


Cartridge - Long

ltem No.	Qty	Part Number	Description
		A002000	Cartridge - Gen 2 2" x 20.5" Auger
1	1	A002023	Auger - 2" x 18" Flighting
2	1	M002000	Tube - 8" S/S Cartridge
3	8	P000754	Screw - #10-16 x 1-2/5" Hex Washer Head Hi-Low S/S
4	1	P002000	Cartridge - Molded 2" Plastic Finned Auger (Left)
5	1	P002001	Cartridge - Molded 2" Plastic Finned Auger (Right)
6	1	P002006	Gasket - Gen 2 Cartridge
7	1	P002033	Coupler - Plastic 7/8in to 7/16in Shear Hex
8	1	P002215	Retainer - 3/8" E-Clip



Cartridge - Short





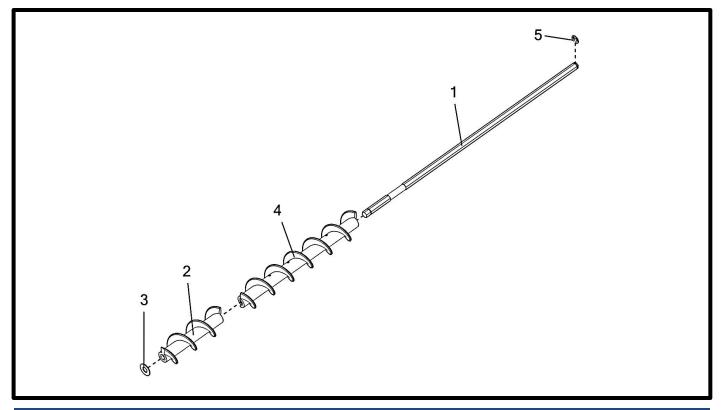
Cartridge - Short

ltem No.	Qty.	Part Number	Description
		A002025	Cartridge - Gen 2 2" x 17.5" Auger
1	1	A002026	Auger - 2" x 15" Flighting
2	1	M002190	Tube - 5" S/S Cartridge
3	8	P000754	Screw - #10-16 x 1-1/4" Hex Washer Head Hi-Low S/S
4	1	P002000	Side - Gen 2 2" Auger Cartridge (Left)
5	1	P002001	Side - Gen 2 2" Auger Cartridge (Right)
6	1	P002006	Gasket - Gen 2 Cartridge (.1875)
7	1	P002033	Coupler - 7/8" to 7/16" Shear Hex
8	1	P002215	Retainer - 3/8" E-Clip

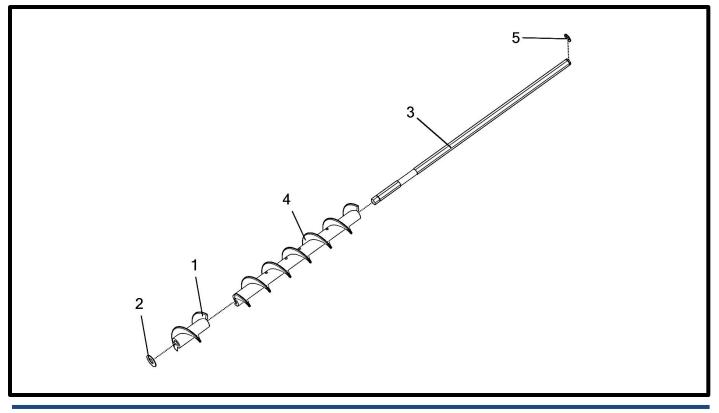
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Auger - Long



Auger - Short



P/N's followed by "__" are color coded parts. Color codes: AA = Black Paint, ZZ = Gray, ZY = Yellow, ZX = White See inside front cover for details.



Auger - Long

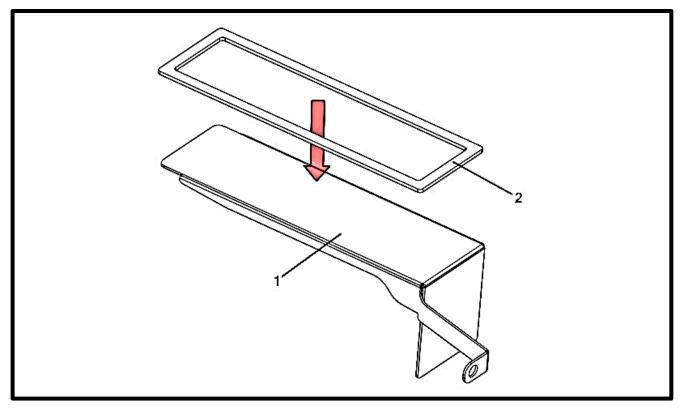
ltem No.	Qty.	Part Number	Description
		A002023	Auger - 2" x 18" Flighting
1	1	M002035	Shaft - 7/16" Hex Auger Shaft (Long)
2	1	M002036	Flighting - 2" O.D. x 2" Pitch x 6" Auger
3	1	M002185	Washer - Cartridge 7/16" Hex
4	1	P000739	Flighting - 2" O.D. x 2" Pitch x 12" Auger
5	1	P002215	Retainer - 3/8" E-Clip

Auger - Short

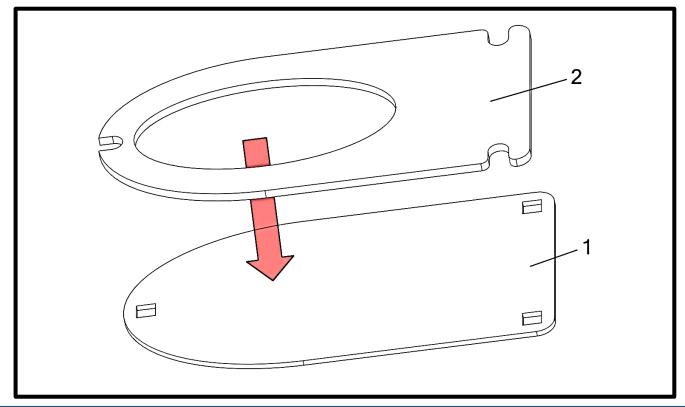
ltem No.	Qty.	Part Number	Description
		A002026	Auger - 2" x 15" Flighting
1	1	M002037	Flighting - 2" OD x 2" Pitch x 3" Auger
2	1	M002185	Washer - Cartridge 7/16" Hex
3	1	M002191	Shaft - 7/16" Hex Auger Shaft (Short)
4	1	P000739	Flighting - 2" O.D. x 2" Pitch x 12" Auger
5	1	P002215	Retainer - 3/8" E-Clip



Cartridge - Blank



Air Chamber - Blank



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Cartridge - Blank

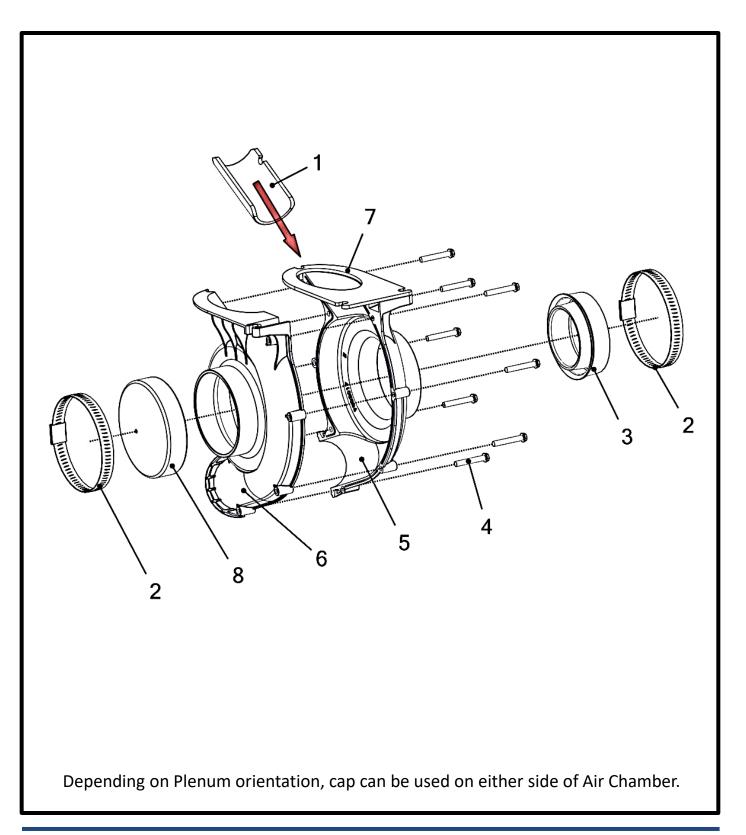
Item No.	Qty.	Part Number	Description
		A002055	Assembly - Cartridge Blank Gen 2
1	1	M002192	Blank - Formed Cartridge
2	1	P002077	Gasket - Gen 2 Cartridge (.125)

Air Chamber - Blank

Part No.	Qty.	Part Number	Description
		A002187	Assembly - Air Chamber Blank Gen 2
1	1	M002244	Plate - Air Chamber Cover
2	1	P002047	Gasket - Air Chamber Mounting



Air Chamber Assembly





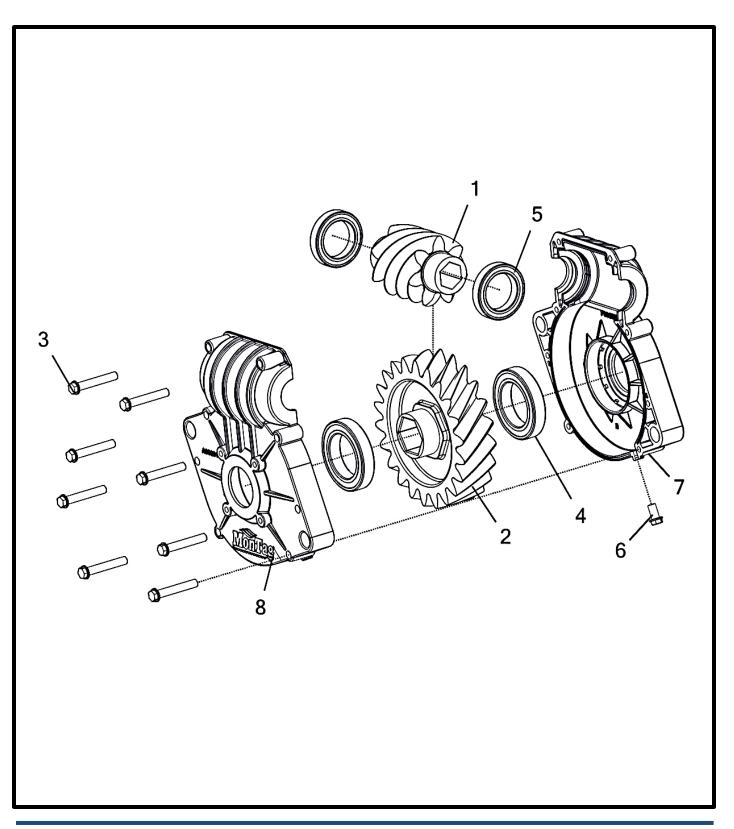
Air Chamber Assembly

ltem No.	Qty	Part Number	Description
		A002551	Air Chamber - Gen II 21XX L/R
1	1	M002314	Orifice - Air Chamber Insert (3-Bolt Air Chamber)
2	2	P000239	Hose Clamp - 2-1/2"-3-1/2" S/S
3	1	P000738	Gasket - Air Chamber to Cartridge
4	8	P000754	Screw - #10-16 x 1-1/4" Hex Washer Head Hi-Low S/S
5	1	P002017	Side - 2" Carriage 3 Bolt Mount Plastic Air Chamber Right
6	1	P002040	Side - 2" Carriage 3 Bolt Mount Plastic Air Chamber Left
7	1	P002047	Gasket - Air Chamber Mounting
8	1	P003046	Cap - 3-9/16" I.D. x 3/4" Vinyl

Depending on Plenum orientation, cap can be used on either side of Air Chamber.



Gear Box Assembly





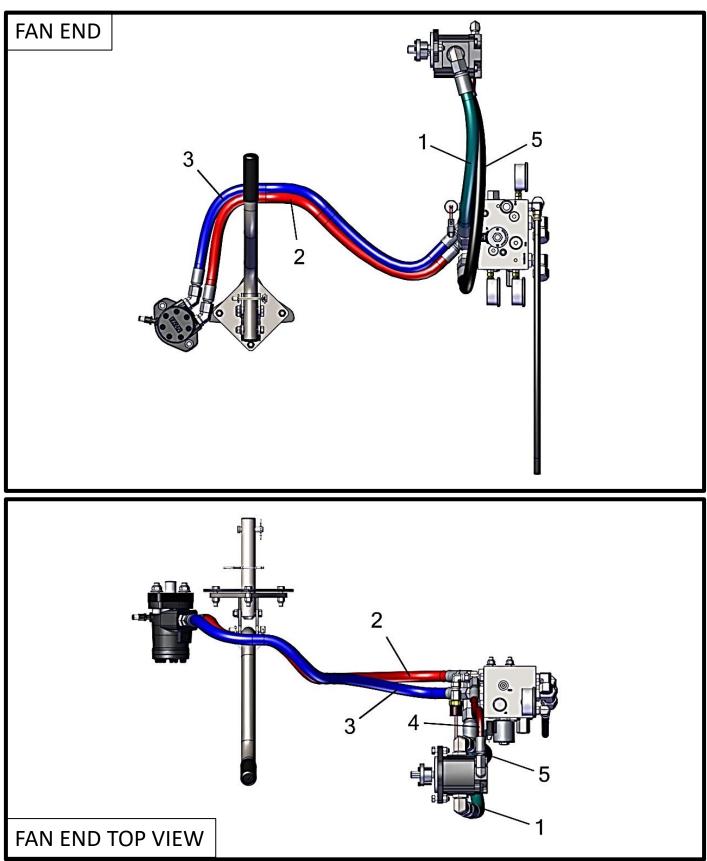
Gear Box Assembly

ltem No.	Qty	Part Number	Description
		A002017	Gear Box - Plastic 5/8 Hex - 7/8 Hex (22/7 Ratio)
1	1	P000733	Gear - Plastic 7 Tooth 5/8" Hex Driver
2	1	P000734	Gear - Plastic 22 Tooth 7/8" Hex Driven
3	8	P000754	Screw - #10-16 x 1-2/5" Hex Washer Head Hi-Low S/S
4	2	P000760	Bearing - 30 x 47 x 9 mm Radial Ball (S/S Double Contact Seal)
5	2	P000761	Bearing - 25 x 37 x 7 mm Radial Ball (S/S - Double Contact Seals)
6	1	P000879	Screw - #10-16 x 3/8" Hex Washer Head Hi-Low S/S
7	1	P002032	Housing - Plastic Gear Box 22:7 (Right) w/ Drain
8	1	P002039	Housing - Plastic Gear Box 22:7 (Left) w/ Drain

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Hydraulics - 1 Product 1 Section Gen 2 2108 Hydraulic (Base) (K002356)



Hydraulics - 1 Product 1 Section Gen 2 2108 Hydraulic (Base) (K002356)

ltem No.	Qty	Part Number	Description
		K002356	1 Product 1 Section Gen 2 2108 Hydraulic (Base)
1	1	P002236	Hose - Hyd - 3/4" x 20" (#12 F JIC x #12 F JIC)
2	1	P002422	Hose - Hyd - 1/2" x 48" (#10 F JIC x #10 F JIC)
3	1	P002422	Hose - Hyd - 1/2" x 48" (#10 F JIC x #10 F JIC)
4	1	P002605	Hose - Hyd - 3/8" x 22" (#6 F JIC x #6 F JIC)
5	1	P003059	Hose - Hyd - 3/4" x 36" (#12 F JIC x #12 F JIC)

ADD-ON KITS

ATTENTION! THESE ARE NOT COMPLETE KITS. YOU MUST ADD EACH SECTION SEPARATELY. SEE CONVERSION GUIDE BELOW FOR DETAILS

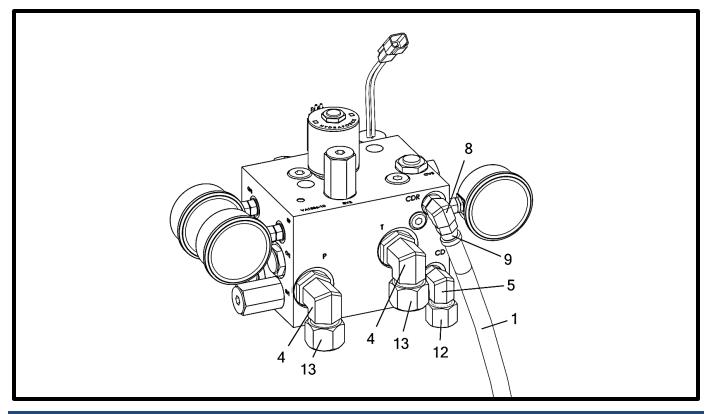
KIT NO.	DESCRIPTION
К002934	Kit - 2108 2 Section Add-On
K002935	Kit - 2108 3 Section Add-On
K002936	Kit - 2108 4 Section Add-On
K002937	Kit - 2108 1-3 Section Conversion

	CONVERSION GUIDE
MACHINE CONVERSION:	REQUIRES:
1-SECTION TO 2-SECTION	(1) K002934
1-SECTION TO 3-SECTION	(1) K002937
1-SECTION TO 4-SECTION	(1) K002937, (1) K002396
2-SECTION TO 3-SECTION	(1) K002935
2-SECTION TO 4-SECTION	(1) K002935, (1) K002936
3-SECTION TO 4-SECTION	(1) K002936

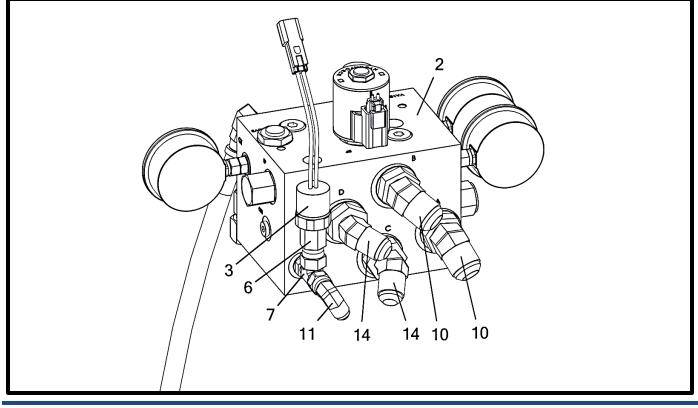
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Hydraulic Block - 1 Product Mechanical Slidegate - Front View



Hydraulic Block - 1 Product Mechanical Slidegate - Rear View



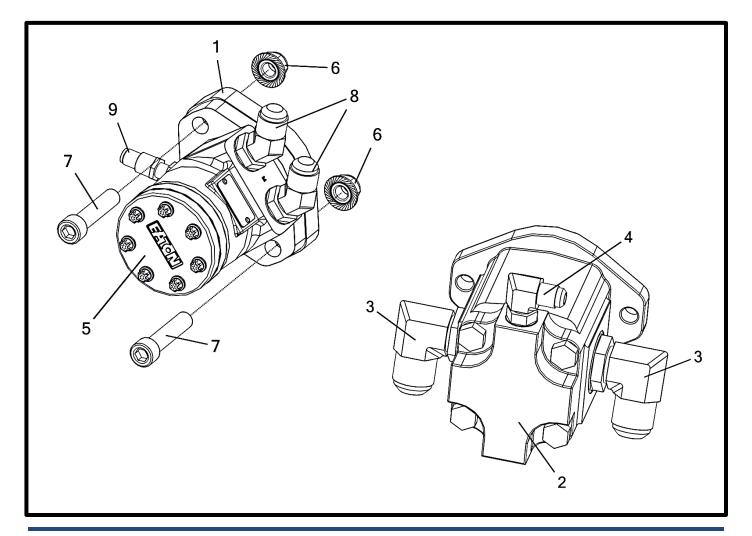


Hydraulic Block - 1 Product Mechanical Slidegate

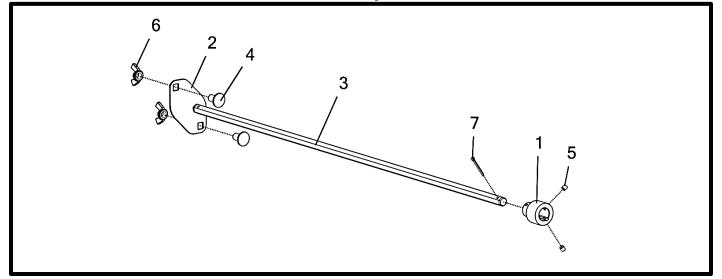
ltem No.	Qty	Part Number	Description	
1	1	M001042	Hose - Manifold Case Drain Bypass	
2	1	P000352	Manifold - Hydraulic Control (REV B)	
3	1	P000378	Switch - Hyd Pressure Sensor (15-35 PSI) (Case Drain)	
4	2	P000385	Fitting - Hyd - #12 M JIC x #12 M O-Ring Elbow 90 (6801-12-12)	
		P002585	O-Ring - #12 Buna (4000-12)	
5	1	P000386	Fitting - Hyd - #6 M O-Ring x #8 M JIC Elbow 90 (6801-08-06)	
		P002582	O-Ring - #6 Buna (4000-06)	
6	1	P000388	Fitting - Hyd - #6 F JIC x #4 F Pipe Adapter Union (6506-04-06)	
7	1	P000389	Fitting - Hyd - 1&3=#6 M JIC, 2=#6 M O-Ring Tee (6804-06-06-06)	
		P002582	O-Ring - #6 Buna (4000-06)	
8	1	P000390	Fitting - Hyd - #6 M O-Ring x #6 M JIC Elbow 90 (6801-06-06)	
		P002582	O-Ring - #6 Buna (4000-06)	
9	1	P000391	Fitting - #6 F JIC Adapter to 3/8" Push-Lock Barb (PB-JCFX-0606)	
10	2	P002610	Fitting - Hyd - #12 M O-Ring x #12 M JIC Elbow 45	
		P002585	O-Ring - #12 Buna (4000-12)	
11	1	P002669	Fitting - Hyd - #6 M JIC x #6 F JIC Swivel Elbow 90	
12	1	P002703	Fitting - Hyd - #8 F JIC Cap	
13	2	P002704	Fitting - Hyd - #12 F JIC Cap	
14	2	P002916	Fitting - Hyd - #12 M O-Ring x #10 M JIC Elbow 45	
		P002585	O-Ring - #12 Buna (4000-12)	



Motors and Drive Components



Drive Components



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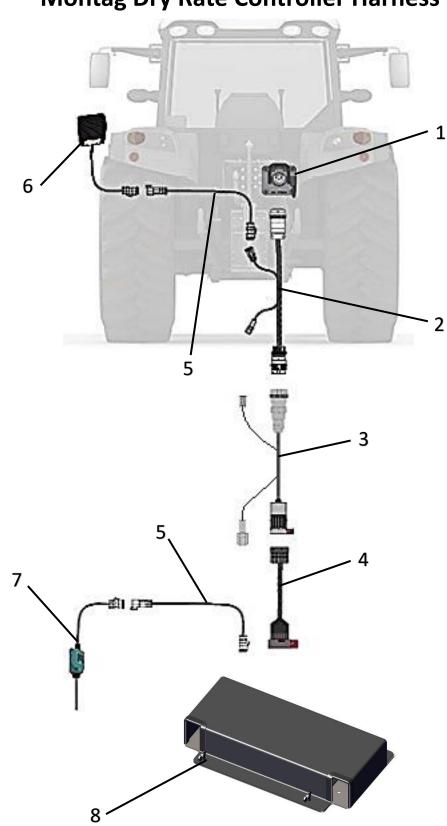
Drive And Fan Motors

ltem No.	Qty	Part Number	Description
1	1	M002604	Plate - Motor Spacer (3/4")
2	1	P000306	Motor - Parker 8 &12 Row Fan (313) 334-9219-313
3	2	P000385	Fitting - Hyd - #12 M JIC x #12 M O-Ring Elbow 90 (6801-12-12)
		P002585	O-Ring - #12 Buna (4000-12)
4	1	P000390	Fitting - Hyd - #6 M O-Ring x #6 M JIC Elbow 90 (6801-06-06)
		P002582	O-Ring - #6 Buna (4000-06)
5	1	P000828	Motor - Hyd. 4.5 CU/IN Char-Lynn w/ Speed Sensor (101-3525-009)
6	2	P002226	Nut - 1/2-13 Flange Nylon Lock (18-8 S/S FB)
7	2	P002235	Bolt - 1/2-13 x 2.25 x 1.25 Socket Head (F593 304 S/S FB)
8	2	P002613	Fitting - Hyd - #10 M O-ring x #10 M JIC Elbow 45
		P002584	O-Ring - #10 Buna (4000-10)
9	1	P000926	Sensor - Char-Lynn Motor Speed Sensor (60 Pulse)

Drive Components

ltem No.	Qty	Part Number	Description
1	1	M002152	Coupler - 1" Round w/ Keyway to 5/8" Hex Shaft
2	1	M002272	Plate - Gear Box Drive Shaft Cover Shield
3	1	M002441	Shaft - 5/8" Gen 2 Mini Long Drive"
4	2	P000638	Bolt - 1/2-13 x 1 x 1 Carriage (F593 304 S/S FB)
5	2	P000785	Set Screw - 5/16-18 x 5/16" UNC
6	2	P000911	Nut - 1/2-13 UNC Wing (Nylon)
7	1	P002013	Cotter Pin - 1/8" x 2.64" (S/S)





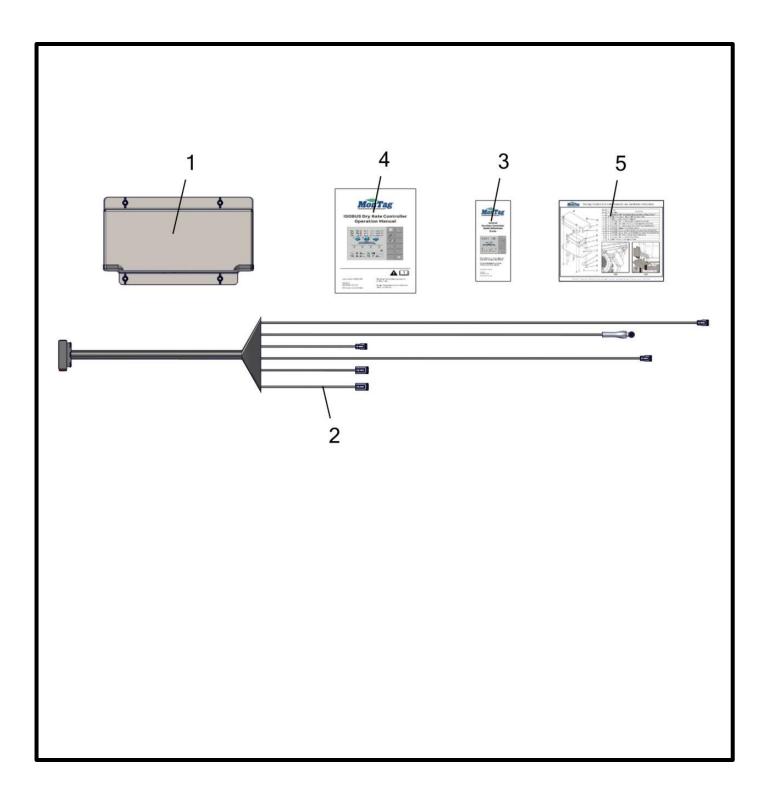


Montag Dry Rate Controller Harness

ITEM NO.	Description	P/N	Montag P/N
1	Tractor ISO Connection		
2	Harness - ISOBUS To ISOBUS Cable Extension (13')	ME0502040-13	P002423
	Harness - ISOBUS To ISOBUS Cable Extension (28')	ME0502040-28	P002424
	Harness - ISOBUS To ISOBUS Cable Extension (43')	ME0502040-43	P002425
3	Harness - ISOBUS to ECU Cable (13')	ME0502001-13	P002410
	Harness - ISOBUS to ECU Cable (28')	ME0502001-28	P002334
	Harness - ISOBUS to ECU Cable (43')	ME0502001-43	P002395
4	Harness - Main ISOBUS Backbone Extension (13')	ME0502037-13	P002344
	Harness - Main ISOBUS Backbone Extension (28')	ME0502037-28	P002345
	Harness - Main ISOBUS Backbone Extension (43')	ME0502037-43	P002346
5	Harness - Foot Pedal Master Switch Extension (15')	ME052001	P002341
6	Switch - Remote Foot Pedal Master	ME052000	P002340
7	Sensor - Implement Height Switch		K002504
8	Kit - Montag ISO 1 Product RC (2X08) w/ 28' Harness		K002384
	Kit - Montag ISO 2 Product RC (2X08) w/ 28' Harness		K002385



Rate Controller Kit



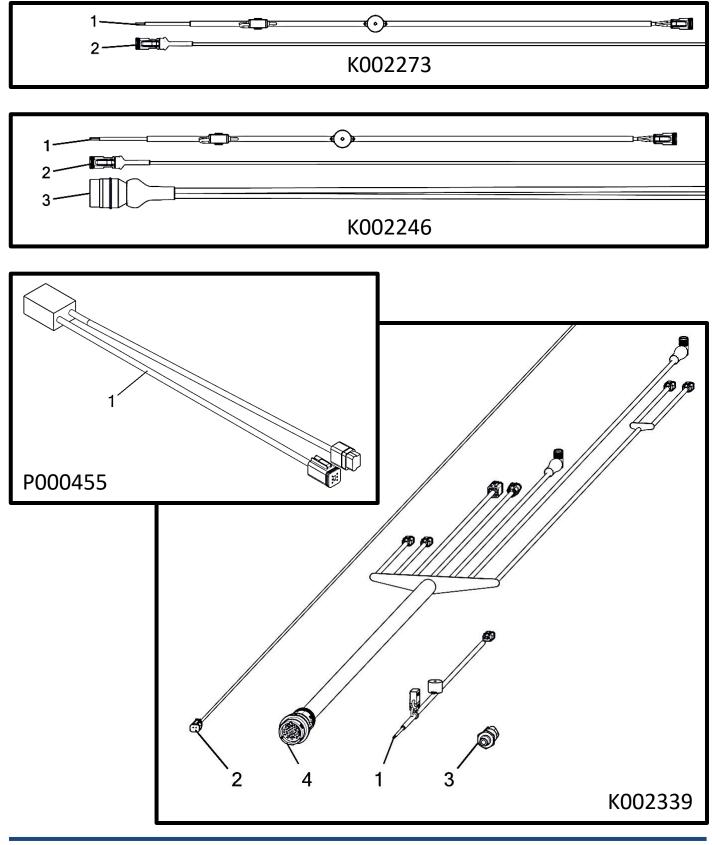


Rate Controller Kit

ltem No.	Qty	Part Number	Description
		K002384	Kit - Montag ISO 1 Product RC (2X08) w/ 28' Harness
1	1	A002430	Kit - Montag ISO RC (Base) w/ Mag Mount
3	1	P002957	Document - Montag DRC QR Guide For 2.02.02.00
4	1	P003071	Document - Montag DRC Operation Manual For 02.02.05.00
2	1	P003166	Harness - MDRC ISO 2108/2208 Single Product w/Sections
5	1	P003169	Document - Montag Dry Rate Controller Assembly and Installation Instructions



Harnesses / Kits





Harnesses / Kits

Tech Package - No Controller Harness

Item No.	Qty	Part Number	Description
		K002273	Kit - Tech Pkg, No Controller Harness
1	1	P000374	Wire Harness - Case Drain Pressure Alarm
2	1	P000377	Harness - DT 2 Pin Extension (50')

Tech Package - 37 Pin 1 Section

Item No.	Qty	Part Number	Description
		K002246	Kit - Tech Pkg, 37 Pin 1 Section
1	1	P000374	Wire Harness - Case Drain Pressure Alarm
2	1	P000377	Harness - DT 2 Pin Extension (50')
3	1	P002038	Harness - 37 Pin GreenStar RC (Single Product/Section) (12V Encoder)

John Deere Dry Rate/ Seed Star ISOBUS

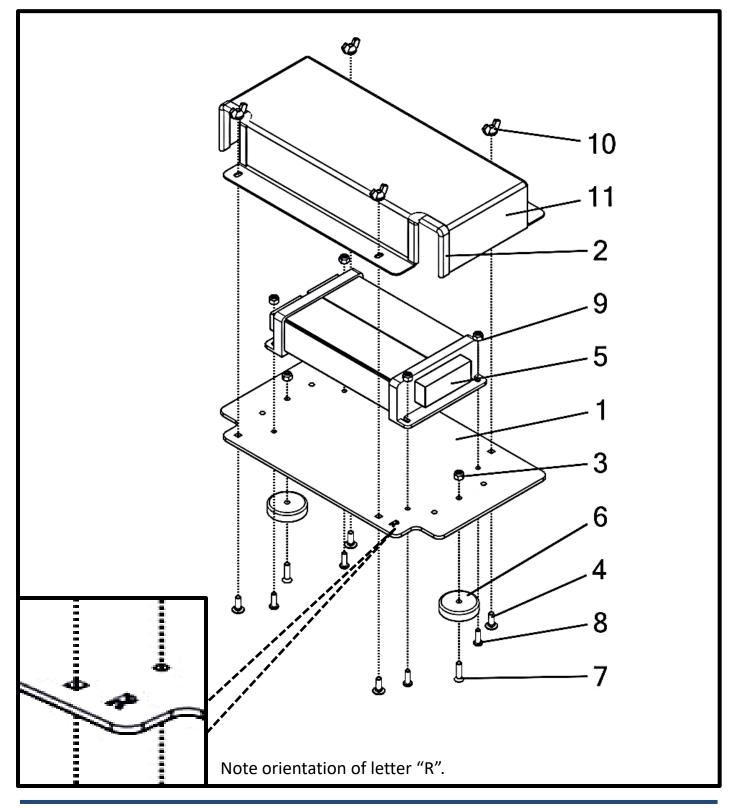
Item No.	Qty	Part Number	Description
1	1	P000455	Harness - John Deere Dry Rate / Seed Star ISOBUS

Tech Package - 47 Pin 1 Section

Item No.	Qty	Part Number	Description
		K002339	Kit - Tech Pkg, 47 Pin 1 Section (Gen 2 Only)
1	1	P000374	Wire Harness - Case Drain Pressure Alarm
2	1	P000377	Harness - DT 2 Pin Extension (50')
3	1	P002978	Sensor - Air Pressure 3-Pin (0-5 psi, .5-4.5 Vdc) (1/4 NPT)
4	1	P003041	Harness - 47 Pin JDRC 2000 Gen 2 Product (Dual Product/Section)



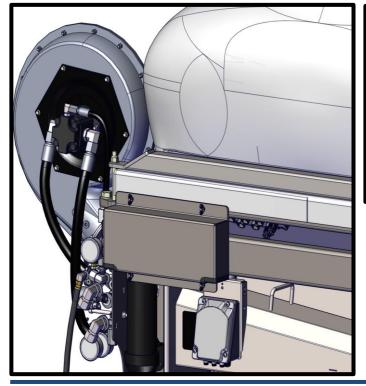
ECU - Mount and Enclosure





ECU - Mount and Enclosure

ltem No.	Qty	Part Number	Description
		A002430	ECU - Montag Dry Rate Controller w/Mag. Mount
1	1	M003150	Bracket - Montag MIDI ECU Mount Plate
2	2	M003151	Trim - ECU Cover Edge (7")
3	2	P000103	Nut - 1/4-20 Hex Nylon Lock (F594 316 S/S FB)
4	4	P000853	Bolt - 1/4-20 x 0.75 x 0.75 Carriage (F593 304 S/S FB)
5	1	P002335	ECU - Montag Dry Rate Controller Gen 2 (ME0814000)
6	2	P002467	Magnet - 2" X 200 Lbs. (Cup 51)
7	2	P002469	Screw - 1/4-20 x 1 Machine Flat Head Phillips (18-8 S/S FB)
8	4	P002492	Screw - #12-24 x 0.75 Machine Pan Head Phillips (18-8 S/S FB)
9	4	P002493	Nut - #12-24 Hex Nylon Lock (18-8 S/S FB)
10	4	P002791	Nut - 1/4-20 UNC Wing (Nylon)
11	1	W002479	Shield - Montag ECU Cover
12	1	P002683	Harness - Digi-Star ISO Connection Tee (ME0514013)

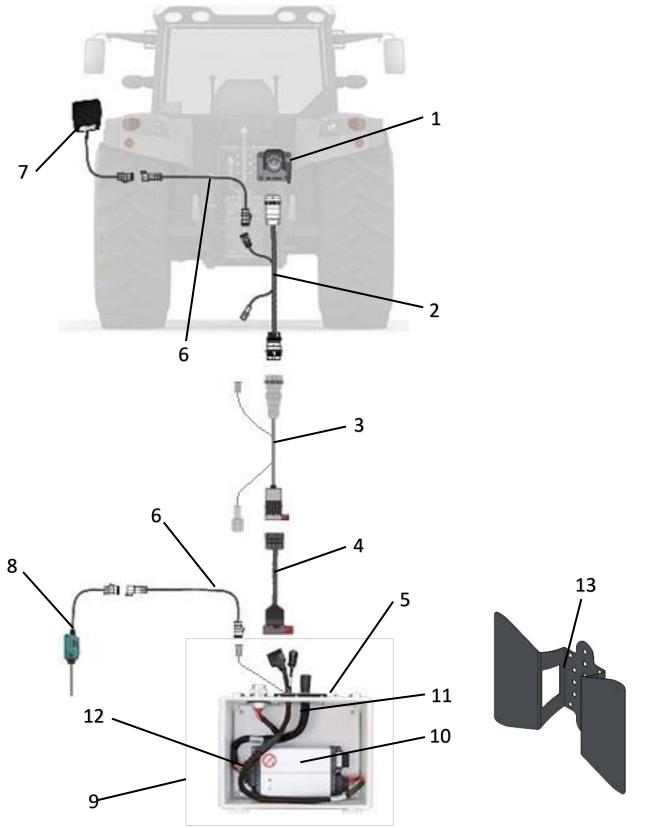




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9/16/2024 - REV. B-01 SN#: 21391 - 22758



Montag Dry Rate Controller Harness

ITEM NO.	Description	P/N	Montag P/N
1	Tractor ISO Connection		
2	Harness - ISOBUS To ISOBUS Cable Extension (13')	ME0502040-13	P002423
	Harness - ISOBUS To ISOBUS Cable Extension (28')	ME0502040-28	P002424
	Harness - ISOBUS To ISOBUS Cable Extension (43')	ME0502040-43	P002425
3	Harness - ISOBUS to ECU Cable (13')	ME0502001-13	P002410
	Harness - ISOBUS to ECU Cable (28')	ME0502001-28	P002334
	Harness - ISOBUS to ECU Cable (43')	ME0502001-43	P002395
4	Harness - Main ISOBUS Backbone Extension (13')	ME0502037-13	P002344
	Harness - Main ISOBUS Backbone Extension (28')	ME0502037-28	P002345
	Harness - Main ISOBUS Backbone Extension (43')	ME0502037-43	P002346
5	Enclosure - 2 ECU	ME8214000	P002339
6	Harness - Foot Pedal Master Switch Extension (15')	ME052001	P002341
7	Switch - Remote Foot Pedal Master	ME052000	P002340
8	Kit - Implement Height Switch (w/Magnetic Mount)		K002504
9	Kit - Montag Dry Rate Controller (w/Mount)		A002211 *
10	ECU - Montag Dry Rate Controller	ME0814000	P002335
11	Harness - Montag Dry RC (Gen 2 - 2 Bin)	ME0514006	P002337
12	Harness - ISO Tee (ECU, Digi-Star/Tractor 16 Pin, ISO Plug)	ME0502039	P002406
13	Mount - Bolt-On Controller ECU (Gen I, Gen 2, Mini) (Requires K002056)		M002748

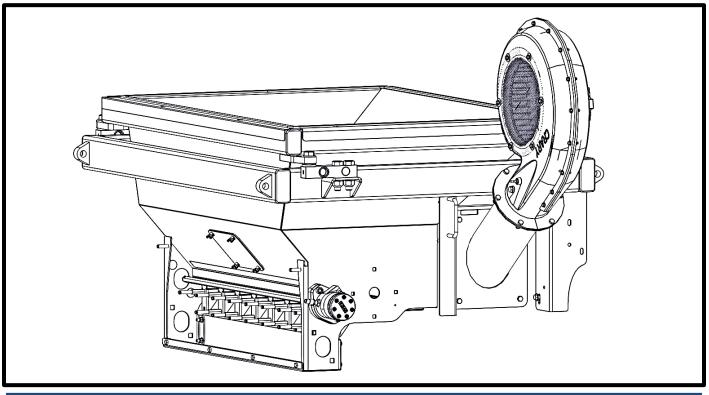
(*) No longer available - superseded by K002584_ _ or K002585_ _



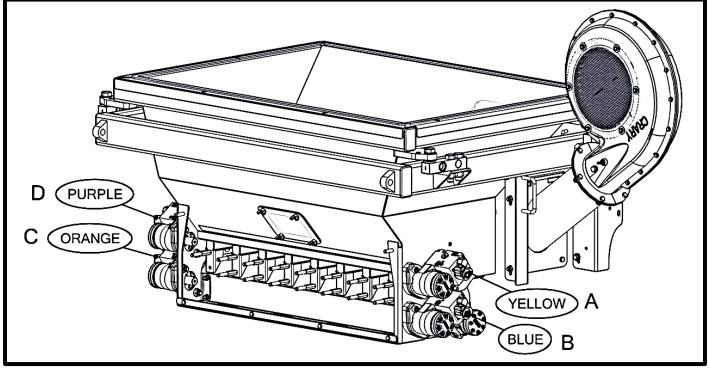




ONE SECTION MOTORS



MULTI-SECTION MOTORS



2 SECTION = A,B

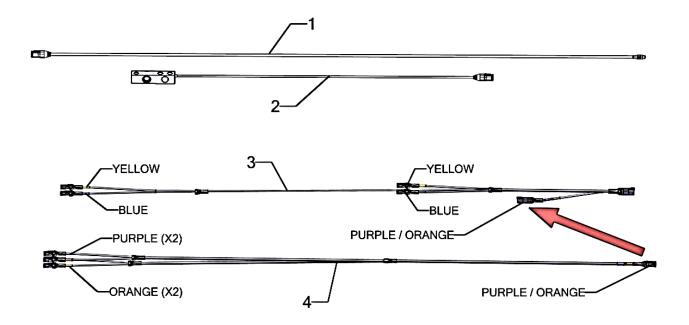
3 SECTION = A,B,C

4 SECTION = A,B,C,D



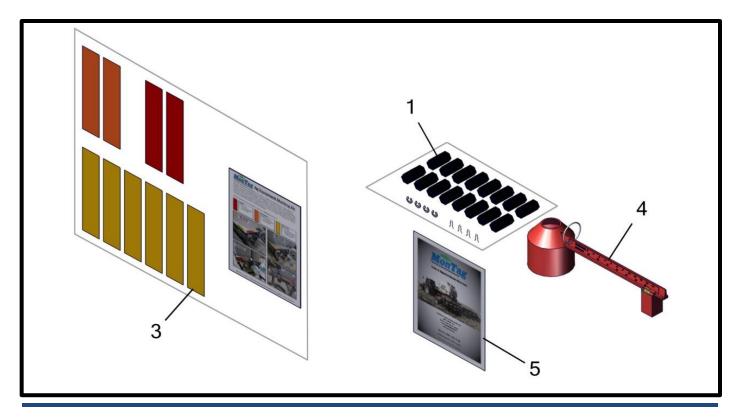
LOAD CELL AND SECTION CONTROL MOTOR CONNECTIONS

ltem No.	Qty.	Part Number	Description
1	1	P002741	Harness - DT06 to M12 ISO Scale (8')
2	4	P002739	Scale - Load Cell (10K) w/DT 6 Pin (14')
3	1	P002280	Harness - Gen 2 Section 2 Single Poppet Valve Control
4	1	P002099	Harness - Gen 2-C Sections 3 & 4 Single Poppet Valve Control

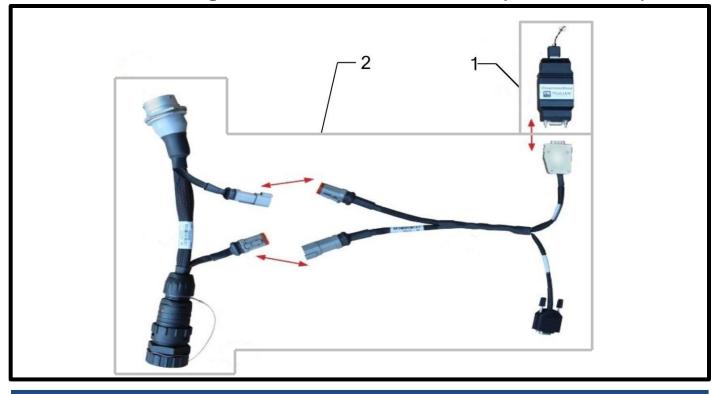




Miscellaneous Components Kit



Kit - ECU Diagnostic ISOBUS Download (ME0901000)





Miscellaneous Components Kit

ltem No.	Qty	Part Number	Description
		K002253	Kit - Gen 2 2208 Customer Care Package
1	1	КОО2О19	Kit - Gen 2 Mini Shear Coupler Starter Pack
2	1	K002255	Kit - Gen 2 Customer Promotional
3	1	K002588	Kit - Ag Equipment Marking
4	1	P000428	Scale - Fertilizer Density (Montag Logo)
5	1	P003162	Document - Montag Mfg. Gen 2 Operators Manual

Kit - ECU Diagnostic ISOBUS Download (ME0901000)

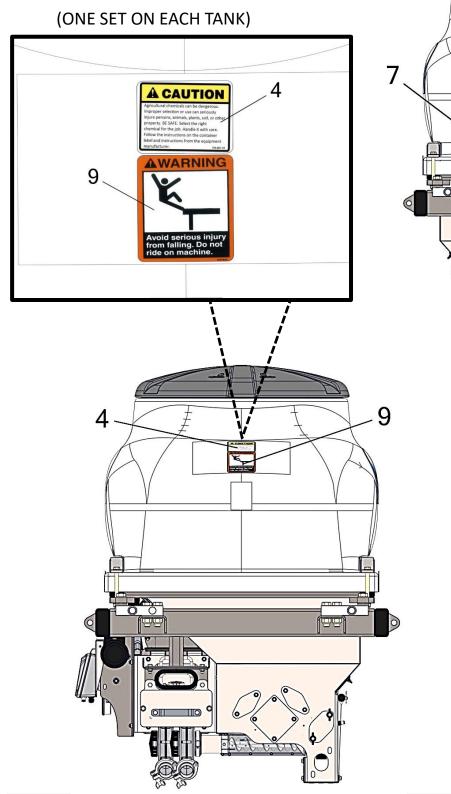
ltem No.	Qty	Part Number	Description
		K002012*	Kit - ECU Diagnostic ISOBUS Download (ME0901000)
1	1	P002352	Kit - ECU Download Tool (ME3032259206)
2	1	P002354	Harness - ECU IBIC ISO Download Tee (ME0501005)

(*) Software available from Montag support



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See inside front cover for details.



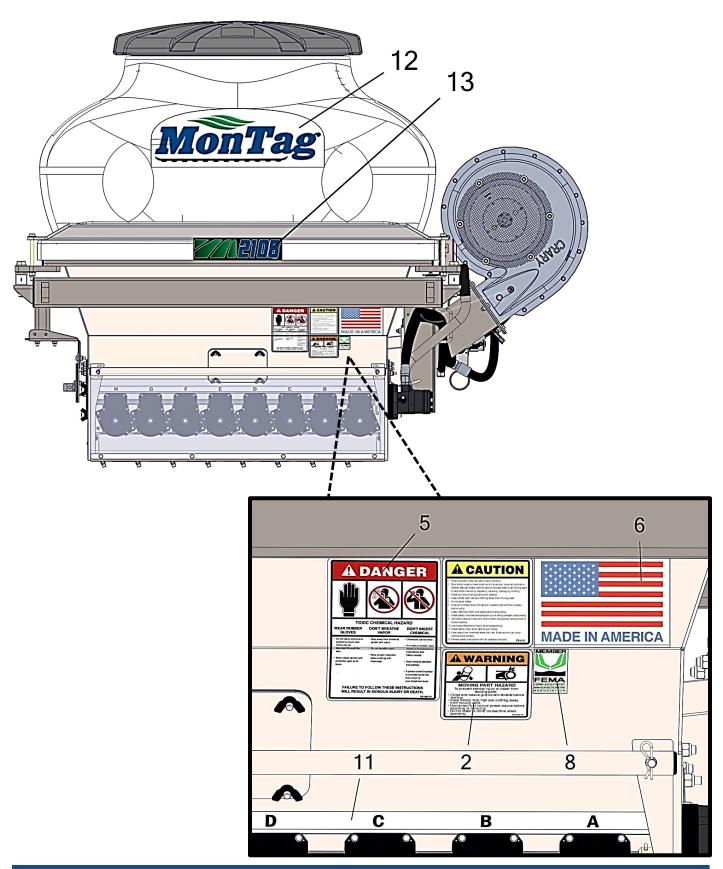
ltem No.	Qty	Part Number	Description
1	1	P000190	Decal - Read the Manual *
2	1	P000191	Decal - Moving Parts Danger *
3	1	P000192	Decal - High Pressure Danger *
4	1	P000193	Decal - Ag Chemical Danger *
5	1	P000195	Decal - Chemical Hazard *
6	1	P000201	Decal - USA Flag *
7	1	P000202	Serial Tag
8	1	P000273	Decal - Fema
9	1	P001995	Decal - Do Not Ride (A91843) *
10	1	P002170	Decal - Tank Row Label 8 Row (A-H)
11	1	P002171	Decal - Tank Row Label 8 Row (H-A)
12	2	P002903	Decal - 2010 Logo (22" Long) Anti-Bubble
	2	P002962	Decal - 2010 Logo (30" Long) Anti-Bubble (For 50 Cu. Ft. Tank - Not Shown)
13	2	P003044	Decal - 2108 Flowing Field Logo

(*) Included in K002377- Kit - Gen 2 2108 Safety Decals

2108 - 2019-2023



DECALS



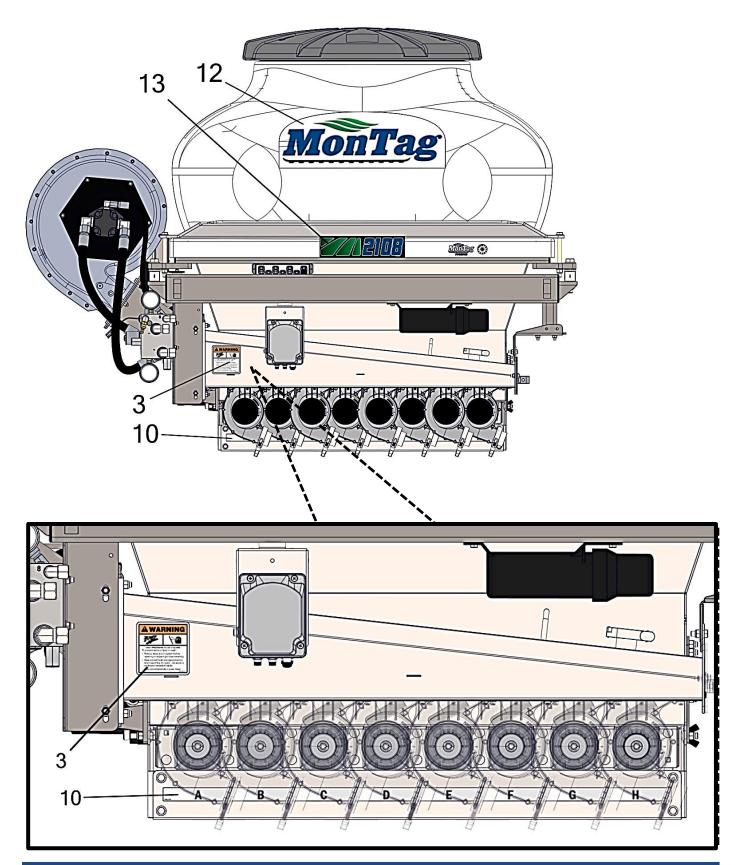
P/N's followed by "__" are color coded parts. Color codes: AA = Black Paint, ZZ = Gray, ZY = Yellow, ZX = White See inside front cover for details. 9/16/2024 - REV. B-01 SN#: 21391 - 22758



ltem No.	Qty	Part Number	Description
1	1	P000190	Decal - Read the Manual *
2	1	P000191	Decal - Moving Parts Danger *
3	1	P000192	Decal - High Pressure Danger *
4	1	P000193	Decal - Ag Chemical Danger *
5	1	P000195	Decal - Chemical Hazard *
6	1	P000201	Decal - USA Flag *
7	1	P000202	Serial Tag
8	1	P000273	Decal - Fema
9	1	P001995	Decal - Do Not Ride (A91843) *
10	1	P002170	Decal - Tank Row Label 8 Row (A-H)
11	1	P002171	Decal - Tank Row Label 8 Row (H-A)
12	2	P002903	Decal - 2010 Logo (22" Long) Anti-Bubble
	2	P002962	Decal - 2010 Logo (30" Long) Anti-Bubble (For 50 Cu. Ft. Tank - Not Shown)
13	2	P003044	Decal - 2108 Flowing Field Logo

(*) Included in K002377- Kit - Gen 2 2108 Safety Decals







ltem No.	Qty	Part Number	Description
1	1	P000190	Decal - Read the Manual *
2	1	P000191	Decal - Moving Parts Danger *
3	1	P000192	Decal - High Pressure Danger *
4	1	P000193	Decal - Ag Chemical Danger *
5	1	P000195	Decal - Chemical Hazard *
6	1	P000201	Decal - USA Flag *
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NOTES



NOTES





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